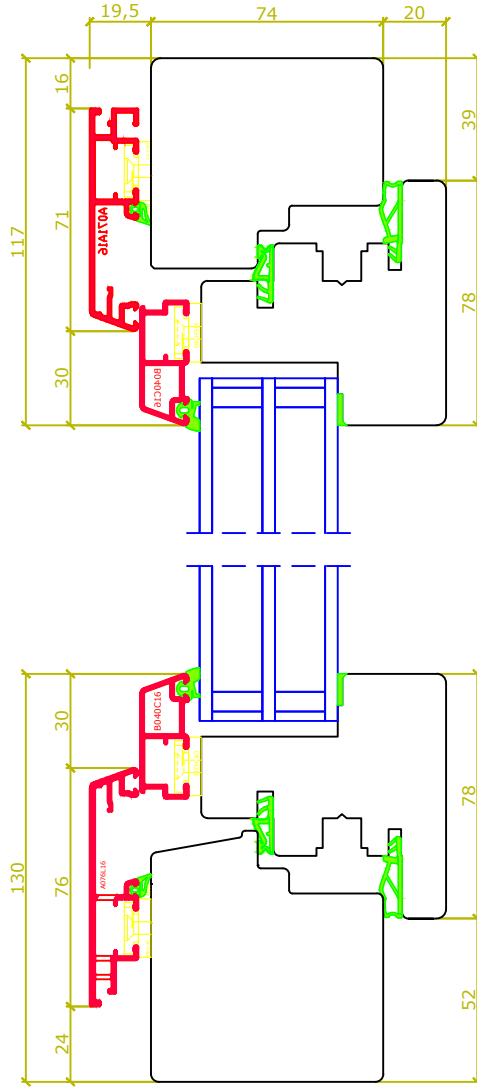
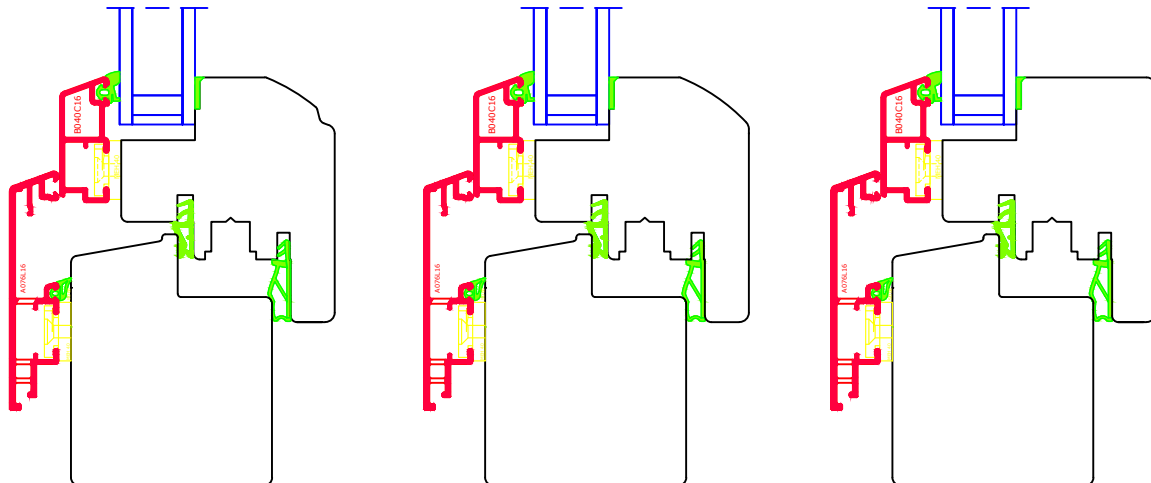
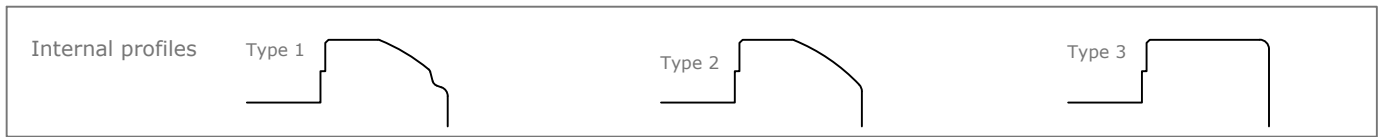
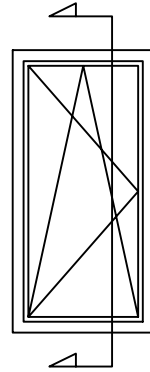


# Layout 1: Variants for alu cladding, internal profile



Timber overhang jambs and top:  
16mm, 4mm  
Timber overhang bottom:  
24mm, 17mm  
Variable in smaller steps by  
changing timber width



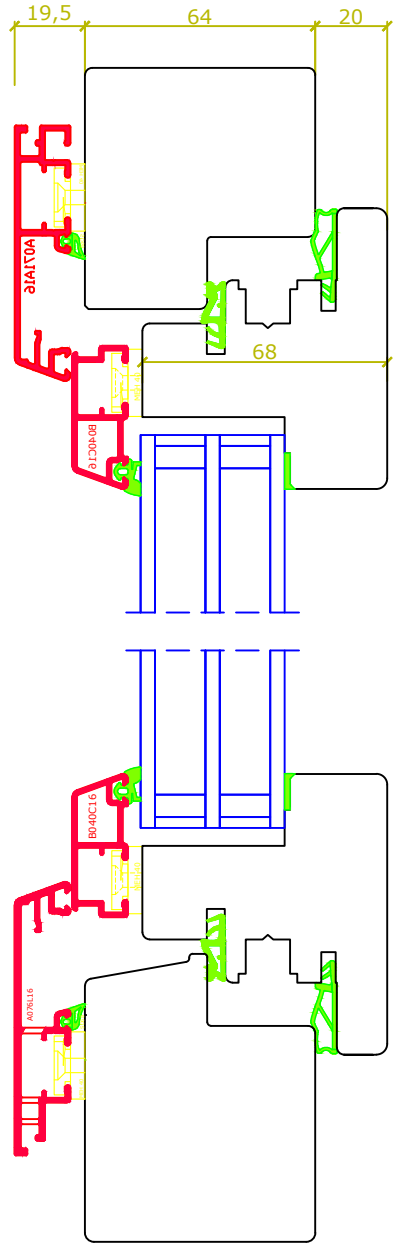
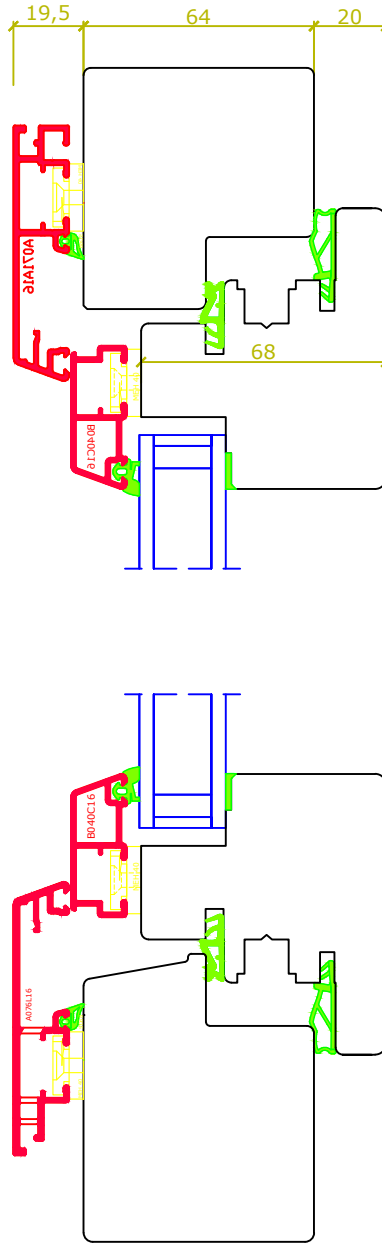
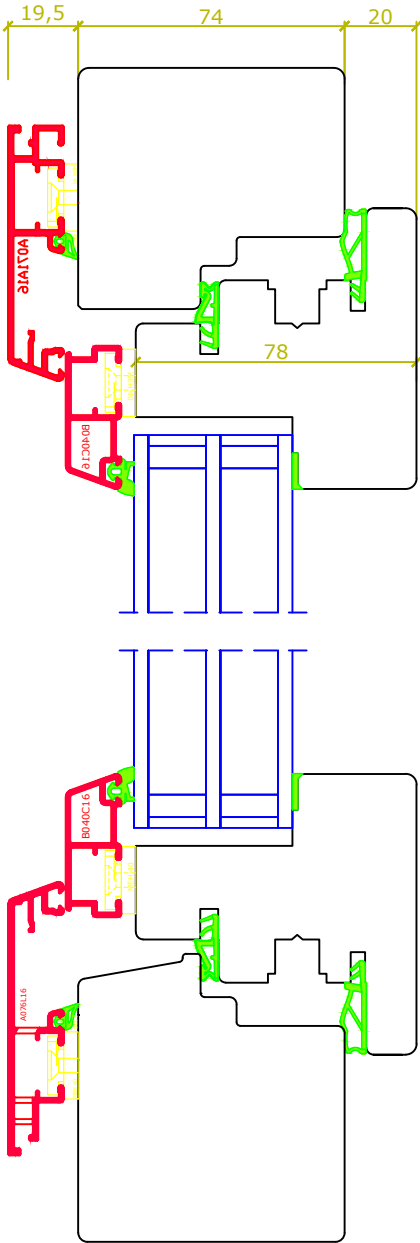
|      |            |                  |  |               |   |                          |        |                                   |  |
|------|------------|------------------|--|---------------|---|--------------------------|--------|-----------------------------------|--|
|      |            |                  |  | CLIENT        |   |                          |        |                                   |  |
|      |            |                  |  | PROJECT       |   |                          |        |                                   |  |
|      |            |                  |  | DRAWING TITLE | Variants for alu cladding, internal profile |                          |        | 7/8 Beaconsfield Street, Fyshwick |  |
|      |            |                  |  | DRAWN         | Doepfner                                    | CHECKED BY               | S.WALZ | ACT. 2609. Ph. (02) 6160 7777.    |  |
| 0    | 25/03/2024 | RELEASE          |  | SCALE         | SHT.SIZE                                    | DRAWING NO.              | REV.   | Email: sales@laros.com.au         |  |
| REV. | DATE       | DETAILS & STATUS |  | NTS           | A4  | Economy IV74/78 Layout 1 | 0      | Web: www.laros.com.au             |  |



# Layout 2: IV 74/78 (triple glazed) vs IV 64/68 (double/triple glazed)

SLIM 1 - 74/78

SLIM 1 - 64/68



System IV74/78 (triple glazed)  
 Glazing thickness:  
 Openable: max 53 mm  
 Fixed: max 49 mm

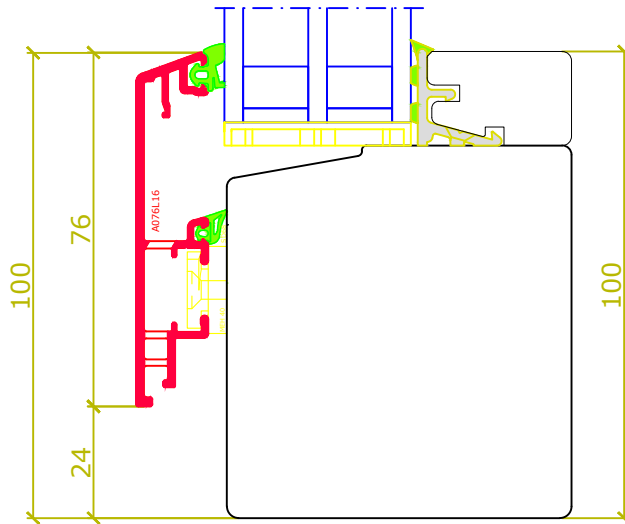
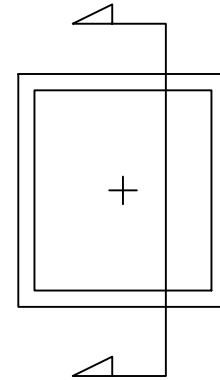
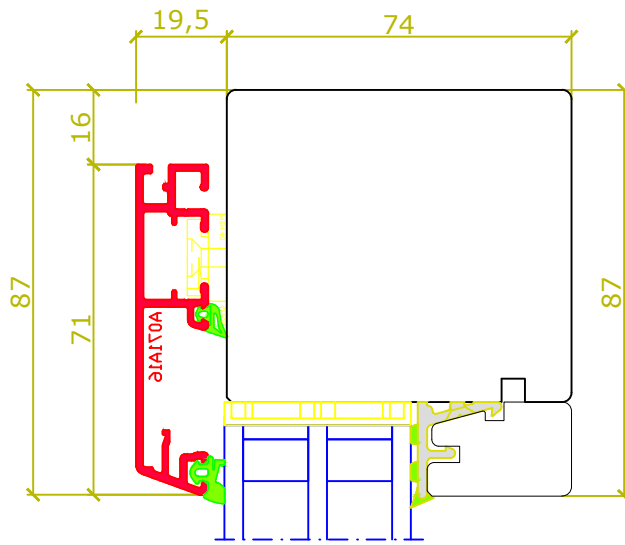
System IV64/68 (double/triple glazed)  
 Glazing thickness:  
 Openable: max 43 mm  
 Fixed: max 39mm

|      |            |                  |  |               |   |                          |        |                                   |
|------|------------|------------------|--|---------------|---|--------------------------|--------|-----------------------------------|
|      |            |                  |  | CLIENT        |   |                          |        |                                   |
|      |            |                  |  | PROJECT       |   |                          |        |                                   |
|      |            |                  |  | DRAWING TITLE | IV 74/78 (triple) vs IV 64/68 (double/triple) |                          |        | 7/8 Beaconsfield Street, Fyshwick |
|      |            |                  |  | DRAWN         | Doepfner                                      | CHECKED BY               | S.WALZ | ACT. 2609. Ph. (02) 6160 7777.    |
| 0    | 25/03/2024 | RELEASE          |  | SCALE         | SHT.SIZE                                      | DRAWING NO.              | REV.   | Email: sales@laros.com.au         |
| REV. | DATE       | DETAILS & STATUS |  | NTS           | A4  | Economy IV74/78 Layout 2 | 0      | Web: www.laros.com.au             |






# Layout 6: Fixed window



Glass replacement from inside by removing the glazing beads

|      |            |                  |               |  |              |                          |   |
|------|------------|------------------|---------------|--|--------------|--------------------------|---|
|      |            |                  | CLIENT        |  |              |                          |  |
|      |            |                  | PROJECT       |  |              |                          |   |
|      |            |                  | DRAWING TITLE |  | Fixed window |                          | 7/8 Beaconsfield Street, Fyshwick   |
|      |            |                  | DRAWN         |  | Doepfner     | CHECKED BY               | S.WALZ  |
|      |            |                  | SCALE         |  | SHT.SIZE     | DRAWING NO.              | REV.  |
| 0    | 25/03/2024 | RELEASE          |               |  | A4           | Economy IV74/78 Layout 6 | 0   |
| REV. | DATE       | DETAILS & STATUS |               |  |              |                          |   |
|      |            |                  |               |  |              |                          | Email: sales@laros.com.au   |
|      |            |                  |               |  |              |                          | Web: www.laros.com.au   |

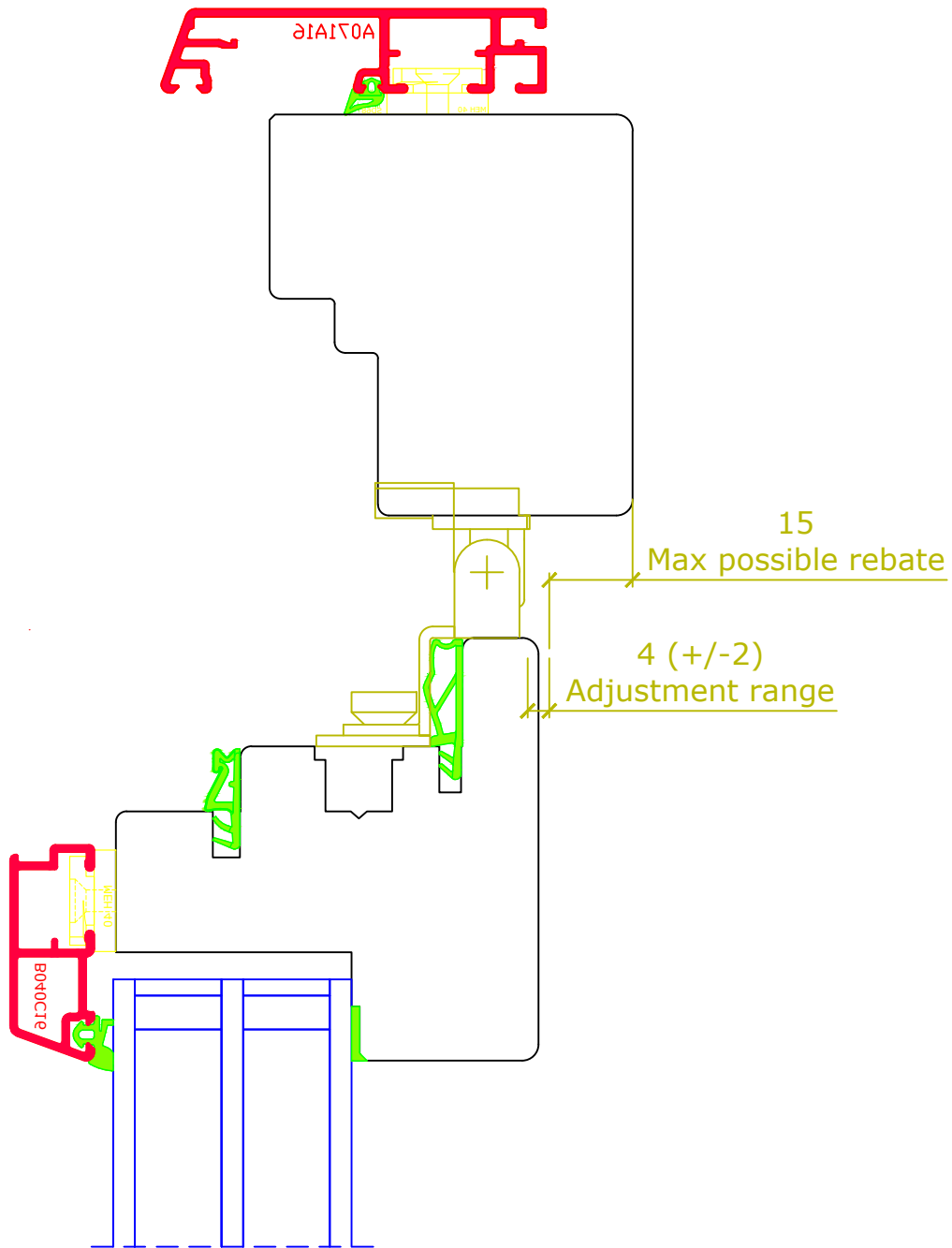






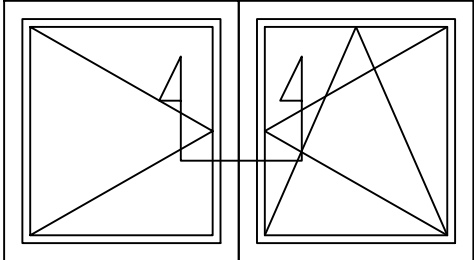
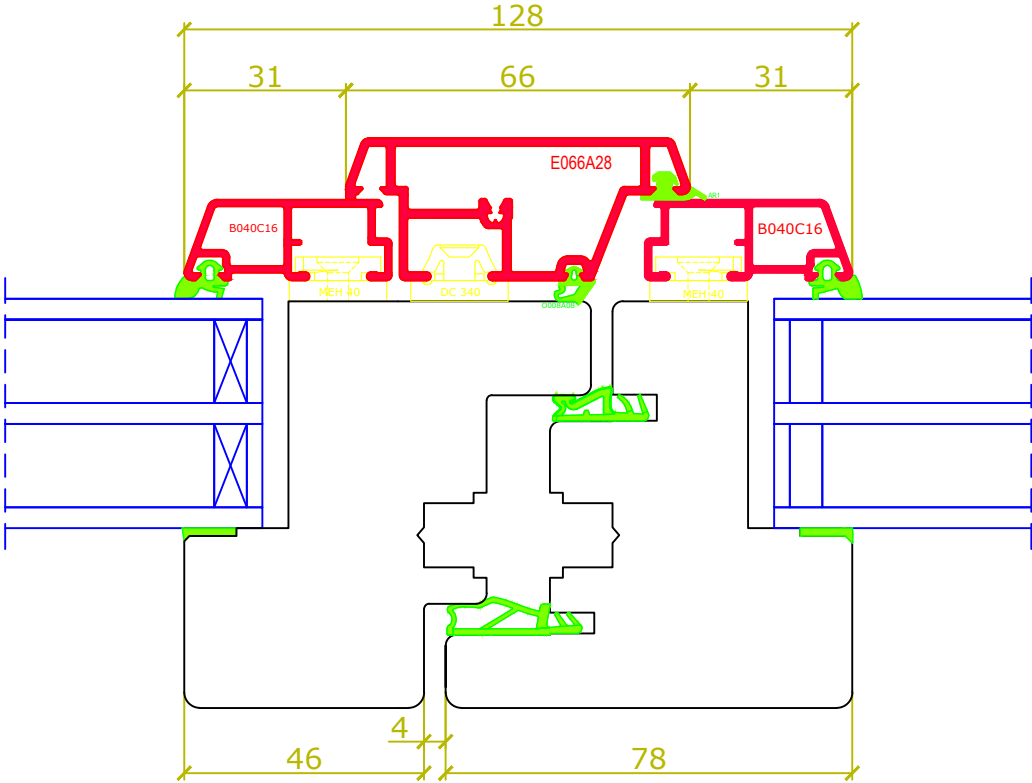


# Layout 10: Maximum possible rebate on jamb for 90° opening



|      |            |                  |               |   |                           |                                   |
|------|------------|------------------|---------------|---|---------------------------|-----------------------------------|
|      |            |                  | CLIENT        |   |                           |                                   |
|      |            |                  | PROJECT       |   |                           |                                   |
|      |            |                  | DRAWING TITLE | Max possible rebate on jamb for 90 degree opening |                           | 7/8 Beaconsfield Street, Fyshwick |
|      |            |                  | DRAWN         | Doepfner  | CHECKED BY                | S.WALZ                            |
| 0    | 25/03/2024 | RELEASE          | SCALE         | SHT.SIZE  | DRAWING NO.               | REV.                              |
| REV. | DATE       | DETAILS & STATUS | NTS           | A4  | Economy IV74/78 Layout 10 | 0                                 |
|      |            |                  |               |   |                           | ACT. 2609. Ph. (02) 6160 7777.    |
|      |            |                  |               |   |                           | Email: sales@laros.com.au         |
|      |            |                  |               |   |                           | Web: www.laros.com.au             |

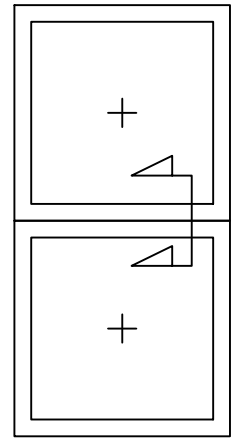
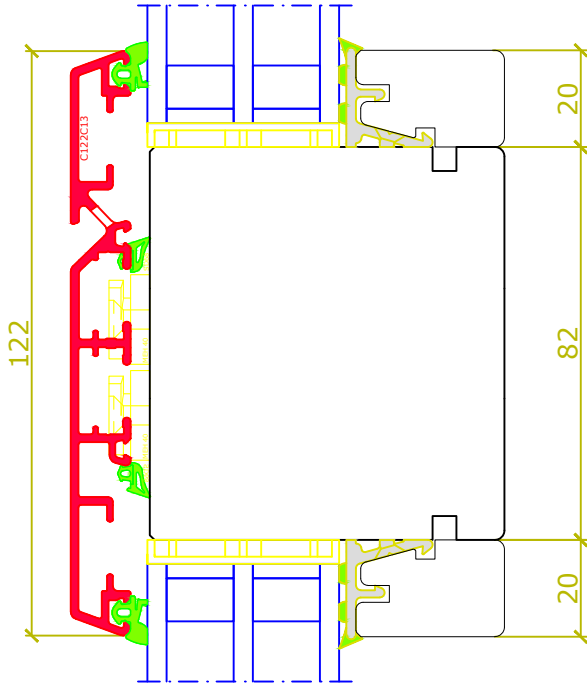
# Layout 12: French window center section




|      |            |                  |  |               |                              |                           |         |                                   |  |
|------|------------|------------------|--|---------------|------------------------------|---------------------------|---------|-----------------------------------|--|
|      |            |                  |  | CLIENT        |                              |                           |         |                                   |  |
|      |            |                  |  | PROJECT       |                              |                           |         |                                   |  |
|      |            |                  |  | DRAWING TITLE | French window center section |                           |         | 7/8 Beaconsfield Street, Fyshwick |  |
|      |            |                  |  | DRAWN         | Doepfner                     | CHECKED BY                | S. WALZ | ACT. 2609. Ph. (02) 6160 7777.    |  |
| 0    | 25/03/2024 | RELEASE          |  | SCALE         | SHT. SIZE                    | DRAWING NO.               | REV.    | Email: sales@laros.com.au         |  |
| REV. | DATE       | DETAILS & STATUS |  | NTS           | A4                           | Economy IV74/78 Layout 12 | 0       | Web: www.laros.com.au             |  |

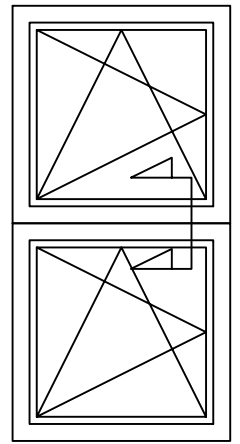
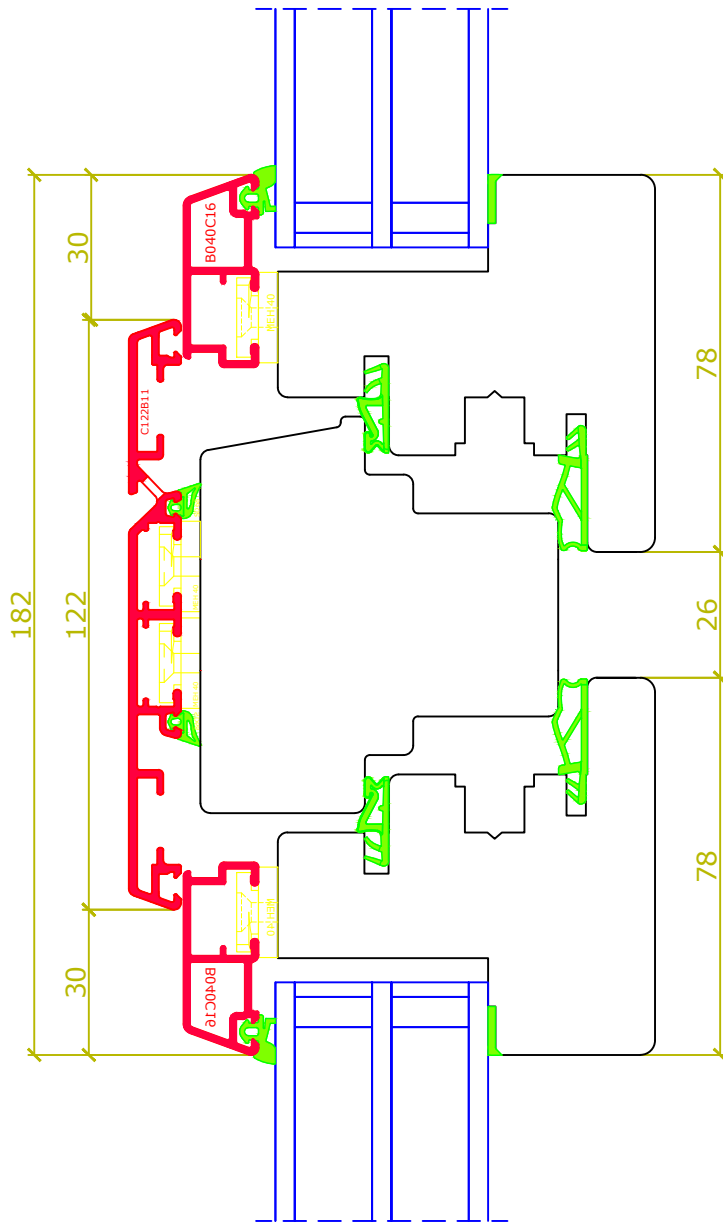



# Layout 15: Transom between two fixed windows



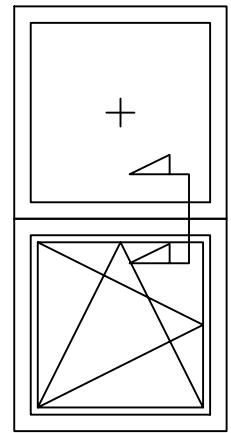
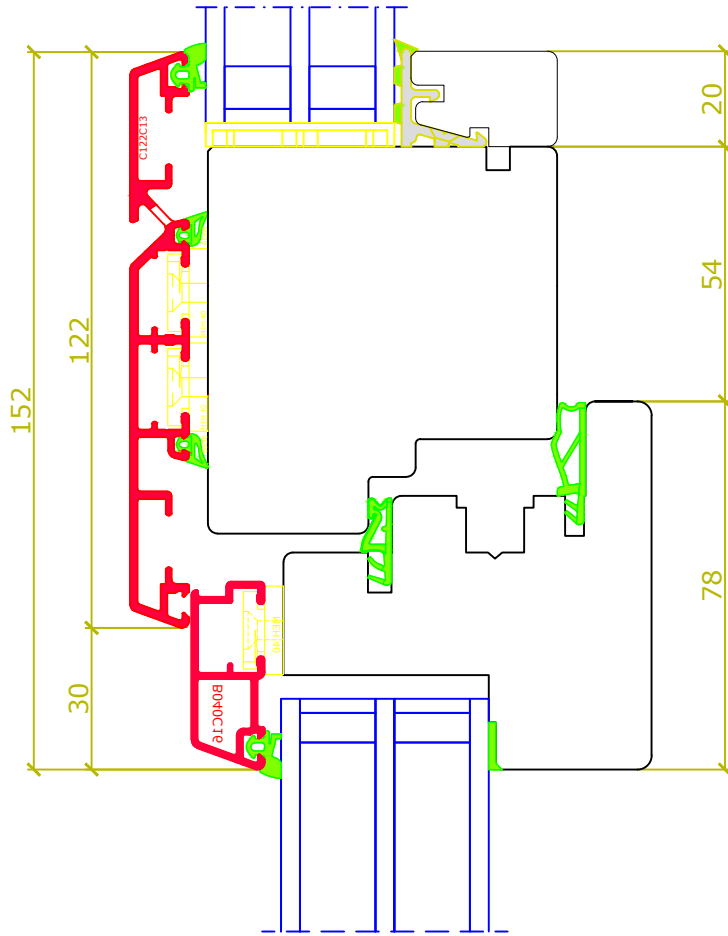
|      |            |                  |               |                                   |                           |   |
|------|------------|------------------|---------------|-----------------------------------|---------------------------|---|
|      |            |                  | CLIENT        |                                   |                           |  |
|      |            |                  | PROJECT       |                                   |                           |   |
|      |            |                  | DRAWING TITLE | Transom between two fixed windows |                           | 7/8 Beaconsfield Street, Fyshwick   |
|      |            |                  | DRAWN         | Doepfner                          | CHECKED BY                | S.WALZ  |
| 0    | 25/03/2024 | RELEASE          | SCALE         | SHT.SIZE                          | DRAWING NO.               | REV.  |
| REV. | DATE       | DETAILS & STATUS | NTS           | A4                                | Economy IV74/78 Layout 15 | 0   |
|      |            |                  |               |                                   |                           | Email: sales@laros.com.au   |
|      |            |                  |               |                                   |                           | Web: www.laros.com.au   |


# Layout 16: Transom with tilt&turn at top and bottom



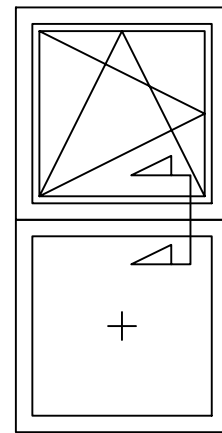
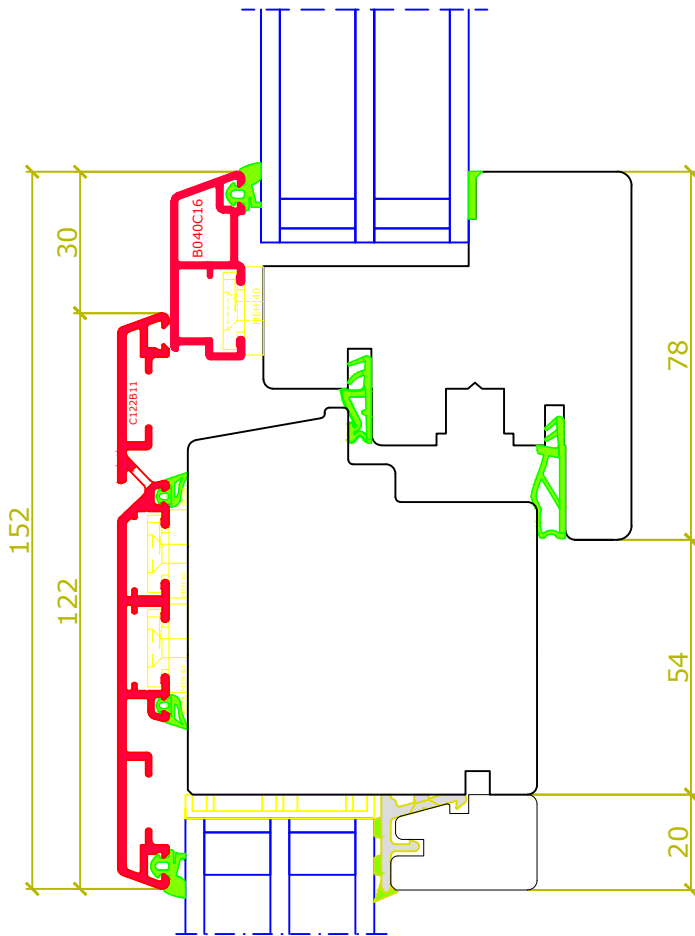
|      |            |                  |  |               |  |                           |        |   |
|------|------------|------------------|--|---------------|--|---------------------------|--------|---|
|      |            |                  |  | CLIENT        |  |                           |        |  |
|      |            |                  |  | PROJECT       |  |                           |        |   |
|      |            |                  |  | DRAWING TITLE | Transom with tilt&turn at top and bottom |                           |        | 7/8 Beaconsfield Street, Fyshwick   |
|      |            |                  |  | DRAWN         | Doepfner                                 | CHECKED BY                | S.WALZ | ACT. 2609. Ph. (02) 6160 7777.  |
| 0    | 25/03/2024 | RELEASE          |  | SCALE         | SHT.SIZE                                 | DRAWING NO.               | REV.   | Email: sales@laros.com.au   |
| REV. | DATE       | DETAILS & STATUS |  | NTS           | A4                                       | Economy IV74/78 Layout 16 | 0      | Web: www.laros.com.au   |

# Layout 17: Transom with fixed at top and tilt&turn at bottom



|      |            |                  |               |    |   |             |   |
|------|------------|------------------|---------------|----|---|-------------|---|
|      |            |                  | CLIENT        |    |   |             |  |
|      |            |                  | PROJECT       |    |   |             |   |
|      |            |                  | DRAWING TITLE |    | Transom with fixed at top and tilt&turn at bottom |             | 7/8 Beaconsfield Street, Fyshwick   |
|      |            |                  | DRAWN         |    | Doepfner  | CHECKED BY  | S.WALZ  |
|      |            |                  | SCALE         |    | SHT.SIZE  | DRAWING NO. | REV.  |
| 0    | 25/03/2024 | RELEASE          | NTS           | A4 | Economy IV74/78 Layout 17                         |             | 0   |
| REV. | DATE       | DETAILS & STATUS |               |    |   |             | Email: sales@laros.com.au   |
|      |            |                  |               |    |   |             | Web: www.laros.com.au   |

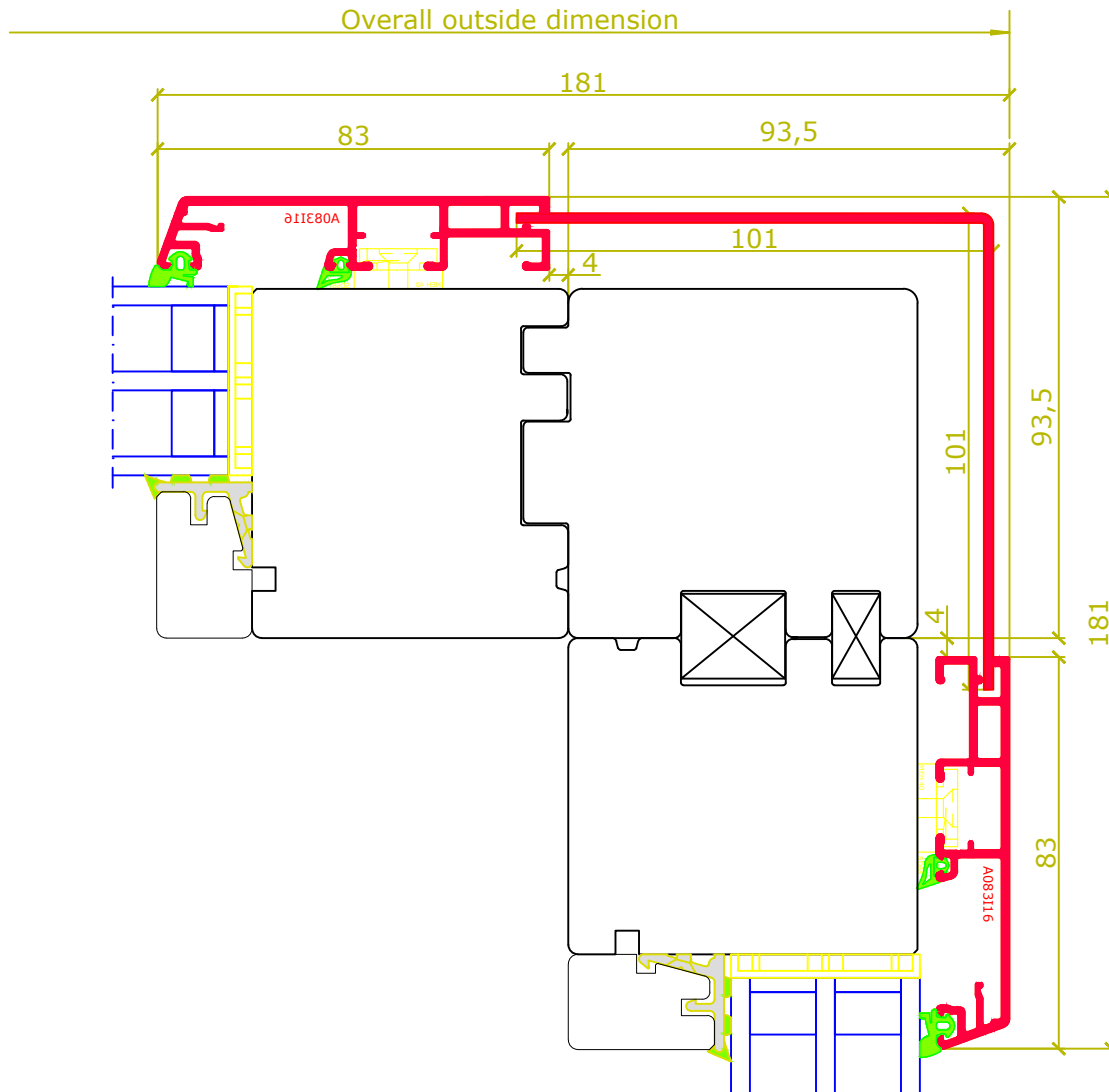
# Layout 18: Transom with tilt&turn at top and fixed at bottom



|      |            |                  |               |   |                           |        |                                   |                           |  |
|------|------------|------------------|---------------|---|---------------------------|--------|-----------------------------------|---------------------------|--|
|      |            |                  | CLIENT        |   |                           |        |                                   |                           |  |
|      |            |                  | PROJECT       |   |                           |        |                                   |                           |  |
|      |            |                  | DRAWING TITLE | Transom with tilt&turn at top and fixed at bottom |                           |        | 7/8 Beaconsfield Street, Fyshwick |                           |  |
|      |            |                  | DRAWN         | Doepfner  | CHECKED BY                | S.WALZ | ACT. 2609. Ph. (02) 6160 7777.    |                           |  |
| 0    | 25/03/2024 | RELEASE          | SCALE         | SHT.SIZE  | DRAWING NO.               |        | REV.                              | Email: sales@laros.com.au |  |
| REV. | DATE       | DETAILS & STATUS | NTS           | A4  | Economy IV74/78 Layout 18 |        | 0                                 | Web: www.laros.com.au     |  |



# Layout 19: Corner with separate post

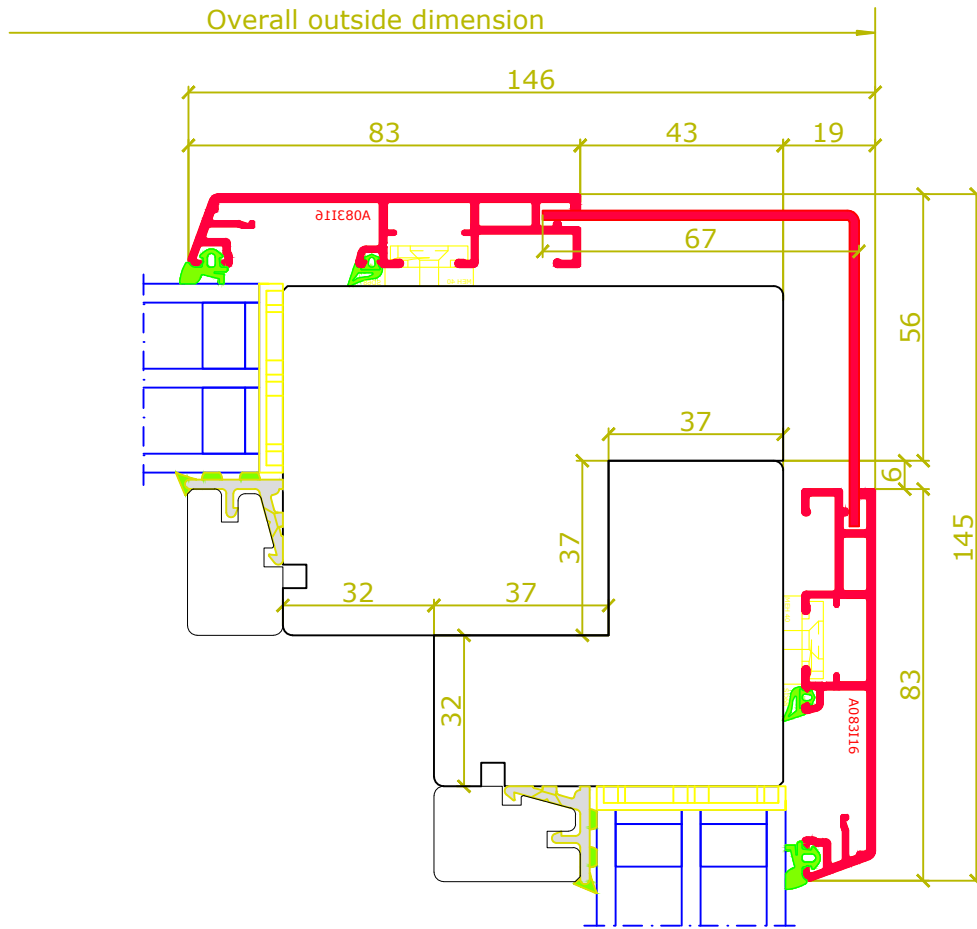


Please note: post is not load bearing


|      |            |                  |               |                           |                           |        |                                   |                           |  |
|------|------------|------------------|---------------|---------------------------|---------------------------|--------|-----------------------------------|---------------------------|--|
|      |            |                  | CLIENT        |                           |                           |        |                                   |                           |  |
|      |            |                  | PROJECT       |                           |                           |        |                                   |                           |  |
|      |            |                  | DRAWING TITLE | Corner with separate post |                           |        | 7/8 Beaconsfield Street, Fyshwick |                           |  |
|      |            |                  | DRAWN         | Doepfner                  | CHECKED BY                | S.WALZ | ACT. 2609. Ph. (02) 6160 7777.    |                           |  |
| 0    | 25/03/2024 | RELEASE          | SCALE         | SHT.SIZE                  | DRAWING NO.               |        | REV.                              | Email: sales@laros.com.au |  |
| REV. | DATE       | DETAILS & STATUS | NTS           | A4                        | Economy IV74/78 Layout 19 |        | 0                                 | Web: www.laros.com.au     |  |



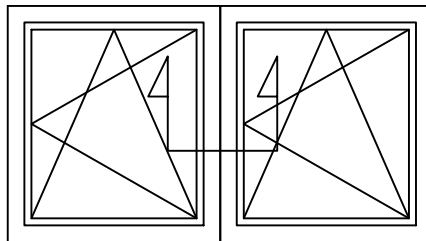
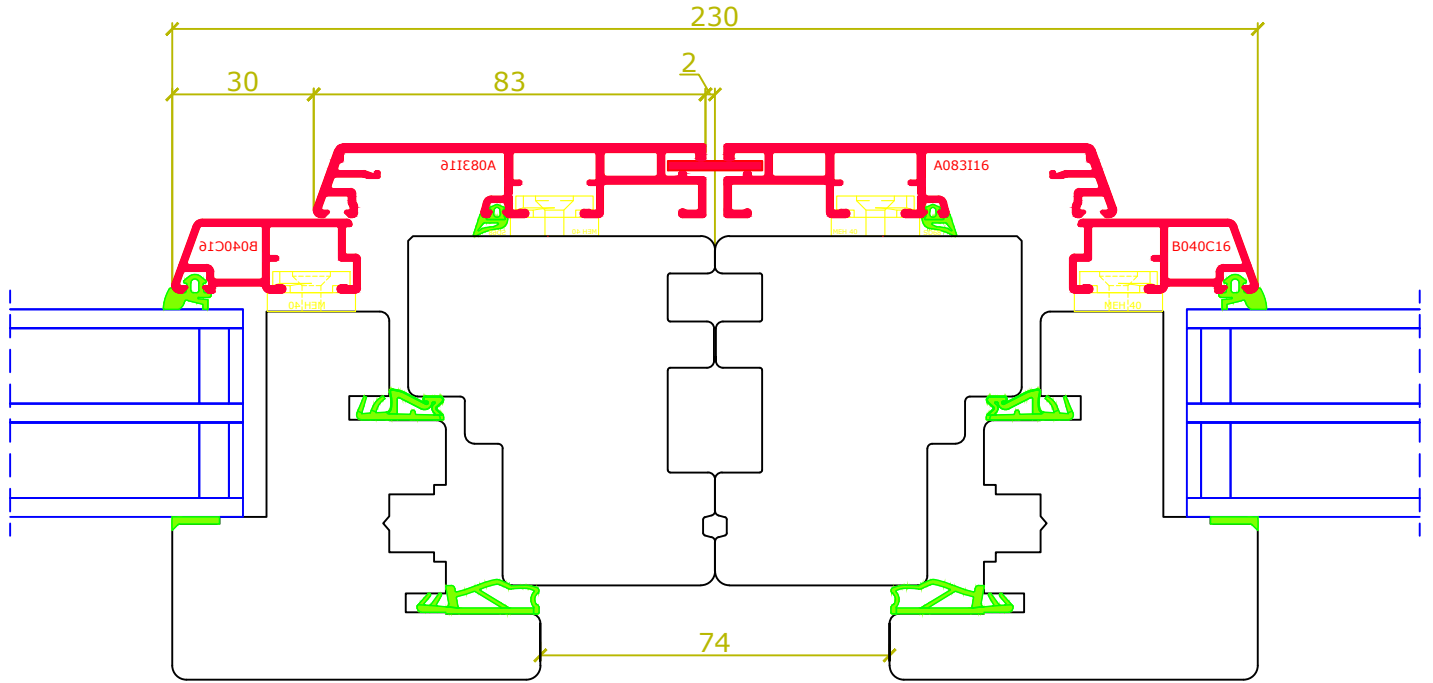
# Layout 20: Corner with integrated post




Please note: post is not load bearing

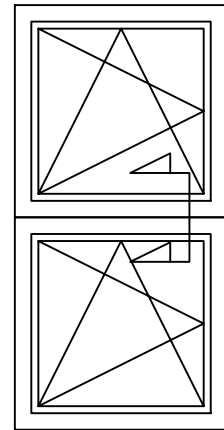
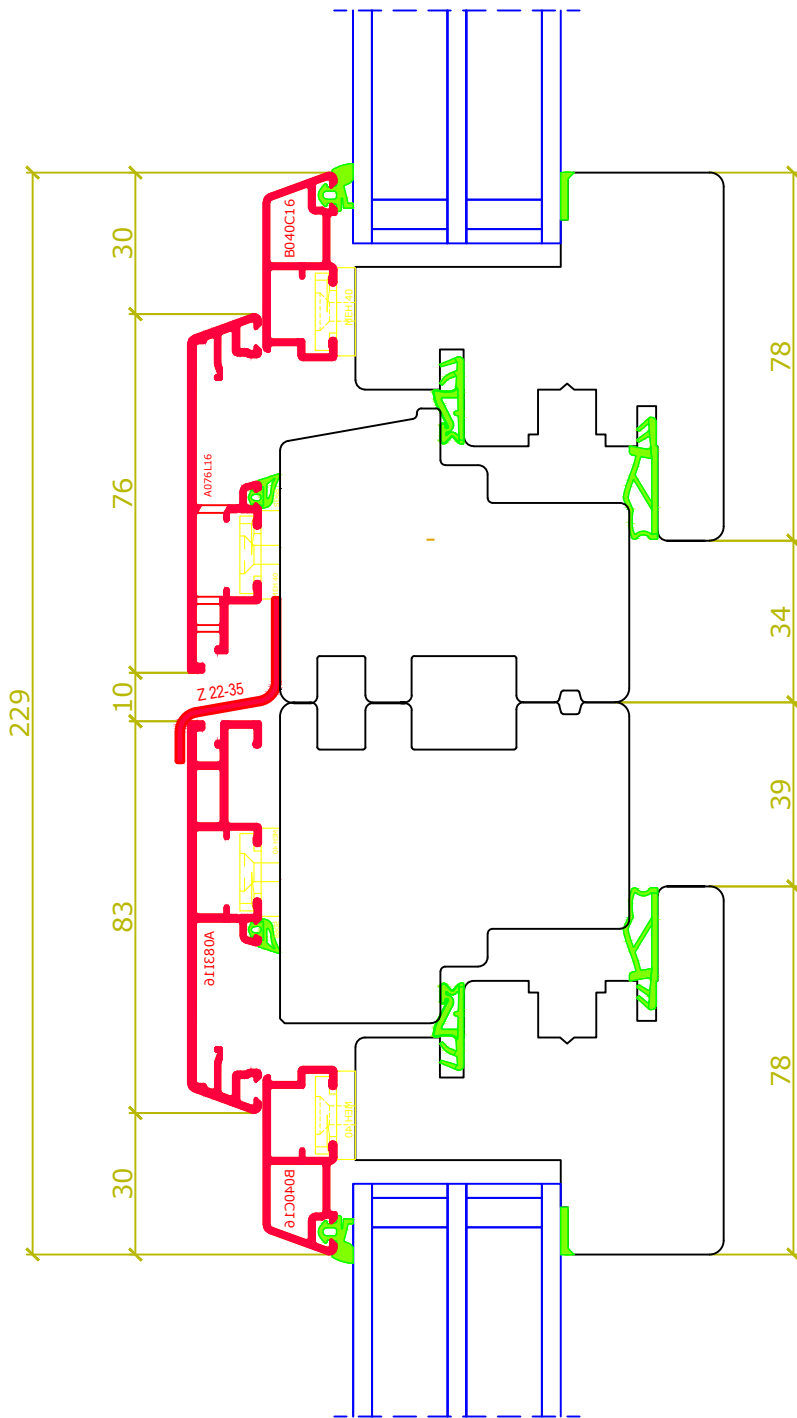
|      |            |                  |               |                             |                           |   |
|------|------------|------------------|---------------|-----------------------------|---------------------------|---|
|      |            |                  | CLIENT        |                             |                           |  |
|      |            |                  | PROJECT       |                             |                           |   |
|      |            |                  | DRAWING TITLE | Corner with integrated post |                           | 7/8 Beaconsfield Street, Fyshwick   |
|      |            |                  | DRAWN         | Doepfner                    | CHECKED BY                | S.WALZ  |
| 0    | 25/03/2024 | RELEASE          | SCALE         | SHT.SIZE                    | DRAWING NO.               | REV.  |
| REV. | DATE       | DETAILS & STATUS | NTS           | A4                          | Economy IV74/78 Layout 20 | 0   |
|      |            |                  |               |                             |                           | Email: sales@laros.com.au   |
|      |            |                  |               |                             |                           | Web: www.laros.com.au   |


# Layout 23: Horizontal coupling on site



|      |            |                  |               |                             |                           |   |
|------|------------|------------------|---------------|-----------------------------|---------------------------|---|
|      |            |                  | CLIENT        |                             |                           |  |
|      |            |                  | PROJECT       |                             |                           |   |
|      |            |                  | DRAWING TITLE | Horizontal coupling on site |                           | 7/8 Beaconsfield Street, Fyshwick   |
|      |            |                  | DRAWN         | Doepfner                    | CHECKED BY                | S.WALZ  |
| 0    | 25/03/2024 | RELEASE          | SCALE         | SHT.SIZE                    | DRAWING NO.               | REV.  |
| REV. | DATE       | DETAILS & STATUS | NTS           | A4                          | Economy IV74/78 Layout 23 | 0   |
|      |            |                  |               |                             |                           | Email: sales@laros.com.au   |
|      |            |                  |               |                             |                           | Web: www.laros.com.au   |

# Layout 24: Vertical coupling on site

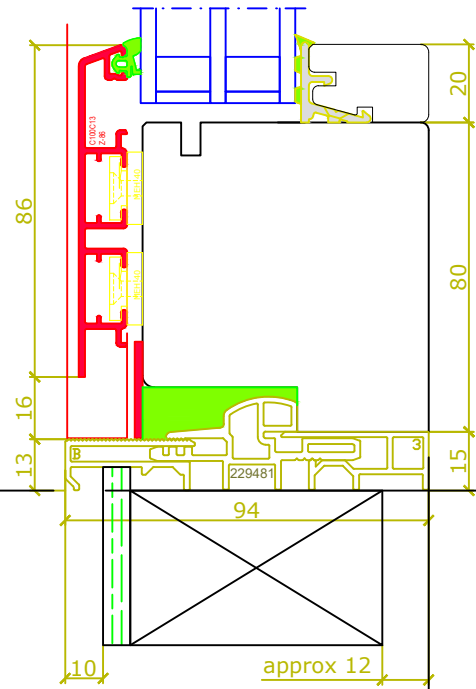
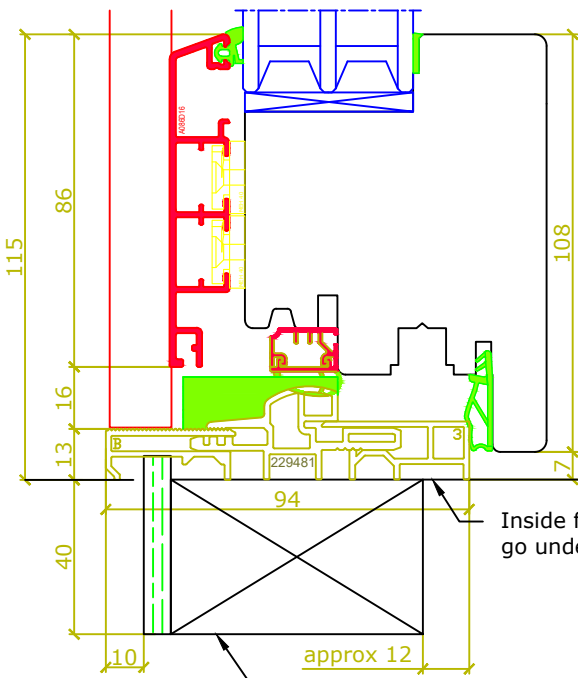
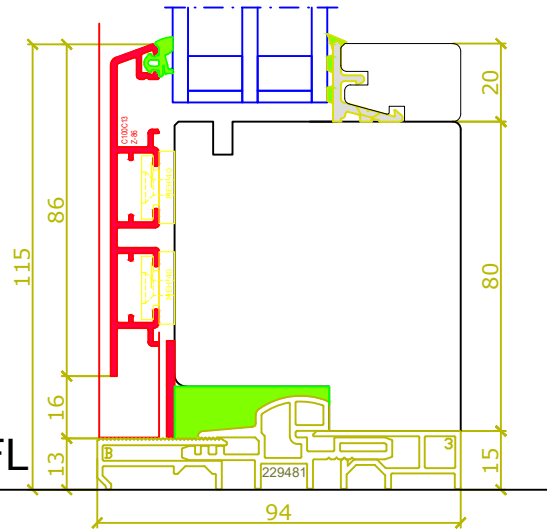
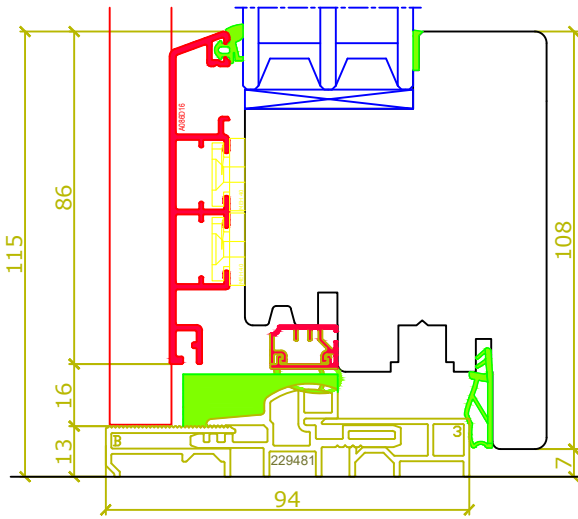


|      |            |                  |  |               |                           |                           |        |                                   |                           |   |
|------|------------|------------------|--|---------------|---------------------------|---------------------------|--------|-----------------------------------|---------------------------|---|
|      |            |                  |  | CLIENT        |                           |                           |        |                                   |                           |  |
|      |            |                  |  | PROJECT       |                           |                           |        |                                   |                           |   |
|      |            |                  |  | DRAWING TITLE | Vertical coupling on site |                           |        | 7/8 Beaconsfield Street, Fyshwick |                           |   |
|      |            |                  |  | DRAWN         | Doepfner                  | CHECKED BY                | S.WALZ | ACT. 2609. Ph. (02) 6160 7777.    |                           |   |
| 0    | 25/03/2024 | RELEASE          |  | SCALE         | SHT.SIZE                  | DRAWING NO.               |        | REV.                              | Email: sales@laros.com.au |   |
| REV. | DATE       | DETAILS & STATUS |  | NTS           | A4                        | Economy IV74/78 Layout 24 |        | 0                                 | Web: www.laros.com.au     |   |

# Layout 27: MACO Transit sill (openable and fixed)

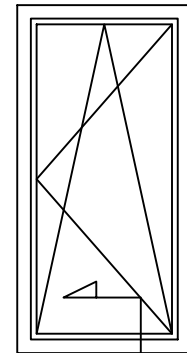
Openable section

Fixed section



Inside flooring MUST go under sill!!

Depending on customer preference, the sill may be delivered with a frame extension (thermal break, prevention to keep sill from warping). This frame extension is to be fully recessed below FFL and therefore usually needs a rebate in the concrete slab or timber subfloor.

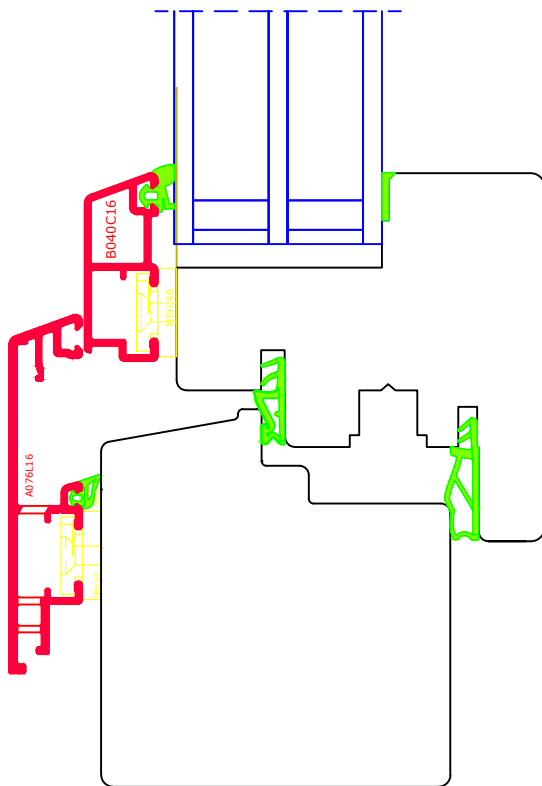
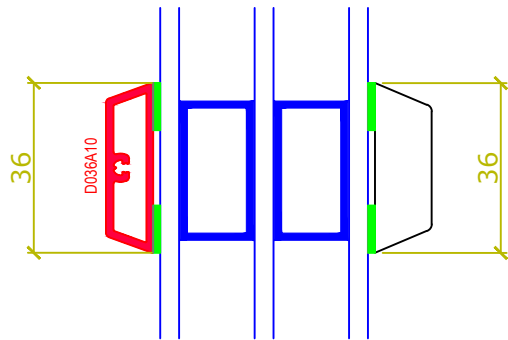
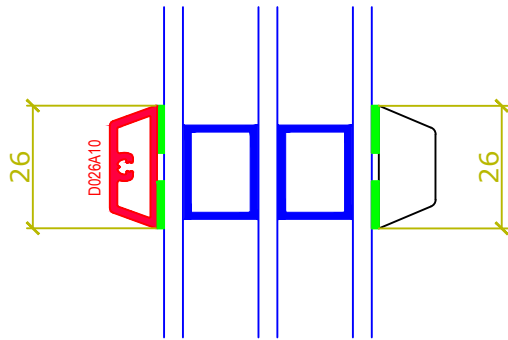



|      |            |                  |  |               |                           |                           |        |  |                                   |
|------|------------|------------------|--|---------------|---------------------------|---------------------------|--------|--|-----------------------------------|
|      |            |                  |  | CLIENT        |                           |                           |        |  |                                   |
|      |            |                  |  | PROJECT       |                           |                           |        |  |                                   |
|      |            |                  |  | DRAWING TITLE | Vertical coupling on site |                           |        |  | 7/8 Beaconsfield Street, Fyshwick |
|      |            |                  |  | DRAWN         | Doepfner                  | CHECKED BY                | S.WALZ |  | ACT. 2609. Ph. (02) 6160 7777.    |
| 0    | 25/03/2024 | RELEASE          |  | SCALE         | SHT.SIZE                  | DRAWING NO.               | REV.   |  | Email: sales@laros.com.au         |
| REV. | DATE       | DETAILS & STATUS |  | NTS           | A4                        | Economy IV74/78 Layout 27 | 0      |  | Web: www.laros.com.au             |



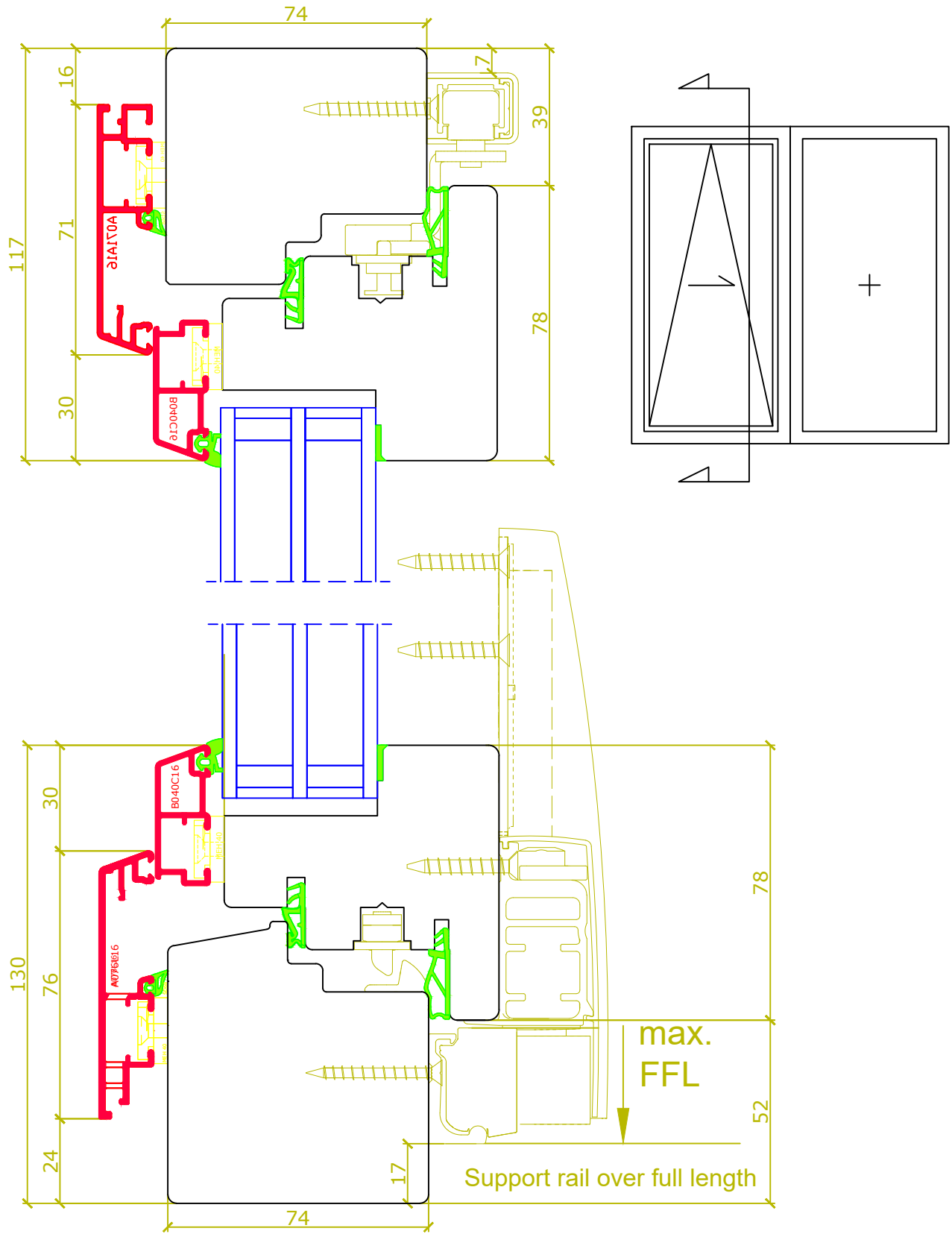


# Layout 33: Colonial bars (small, glued on)



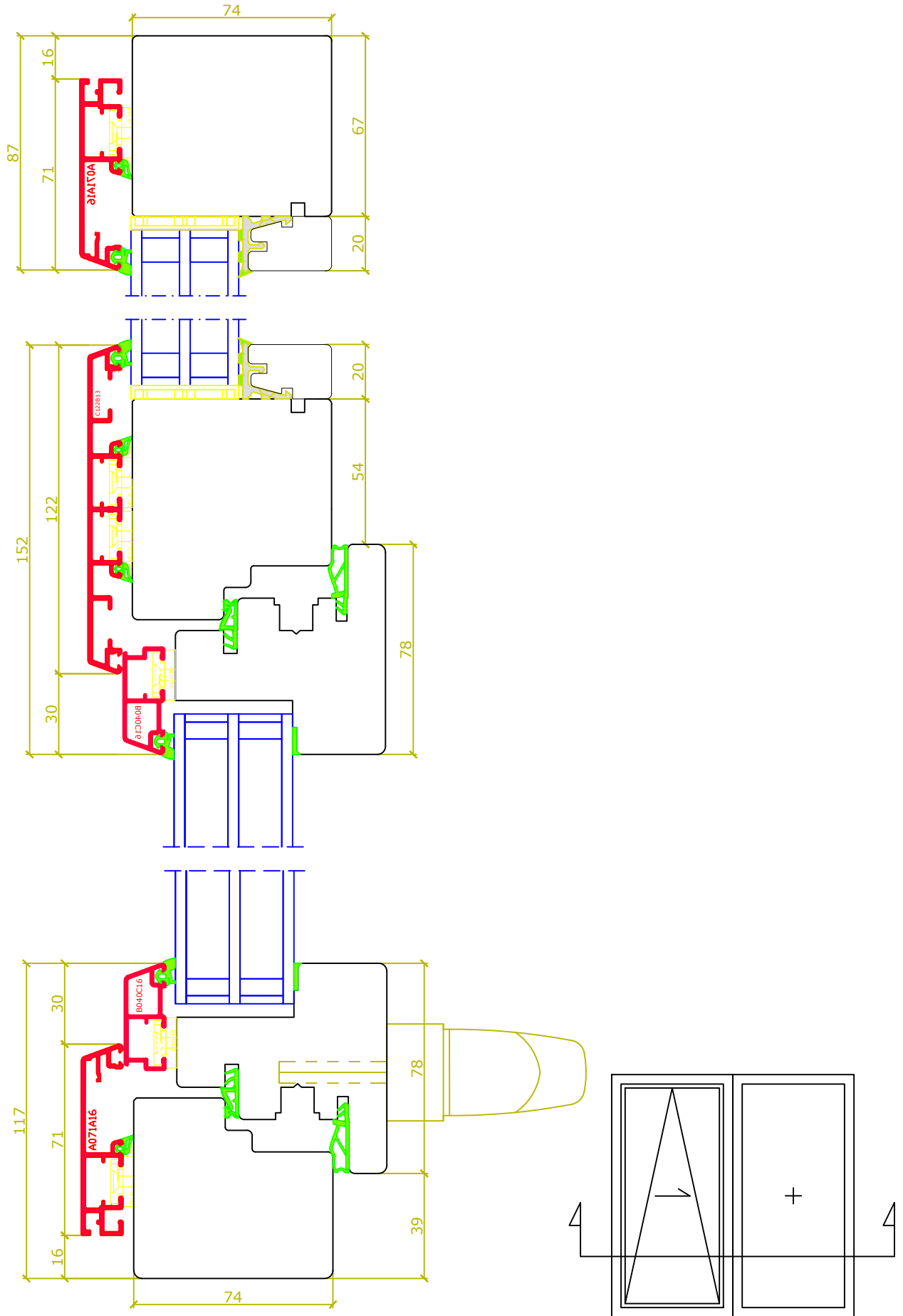
|      |            |                  |  |               |                                 |                           |        |   |
|------|------------|------------------|--|---------------|---------------------------------|---------------------------|--------|---|
|      |            |                  |  | CLIENT        |                                 |                           |        |  |
|      |            |                  |  | PROJECT       |                                 |                           |        |   |
|      |            |                  |  | DRAWING TITLE | Colonial bars (small, glued on) |                           |        | 7/8 Beaconsfield Street, Fyshwick   |
|      |            |                  |  | DRAWN         | Doepfner                        | CHECKED BY                | S.WALZ | ACT. 2609. Ph. (02) 6160 7777.  |
| 0    | 25/03/2024 | RELEASE          |  | SCALE         | SHT.SIZE                        | DRAWING NO.               | REV.   | Email: sales@laros.com.au   |
| REV. | DATE       | DETAILS & STATUS |  | NTS           | A4                              | Economy IV74/78 Layout 33 | 0      | Web: www.laros.com.au   |


# Layout 40: Parallel slide (vertical view)



|      |            |                  |               |    |                                |             |                                   |
|------|------------|------------------|---------------|----|--------------------------------|-------------|-----------------------------------|
|      |            |                  | CLIENT        |    |                                |             |                                   |
|      |            |                  | PROJECT       |    |                                |             |                                   |
|      |            |                  | DRAWING TITLE |    | Parallel slide (vertical view) |             | 7/8 Beaconsfield Street, Fyshwick |
|      |            |                  | DRAWN         |    | Doepfner                       | CHECKED BY  | S.WALZ                            |
|      |            |                  | SCALE         |    | SHT.SIZE                       | DRAWING NO. | REV.                              |
| 0    | 25/03/2024 | RELEASE          | NTS           | A4 | Economy IV74/78 Layout 40      |             | 0                                 |
| REV. | DATE       | DETAILS & STATUS |               |    |                                |             | Email: sales@laros.com.au         |
|      |            |                  |               |    |                                |             | Web: www.laros.com.au             |

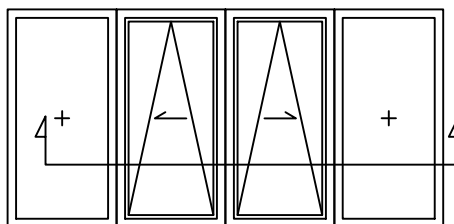
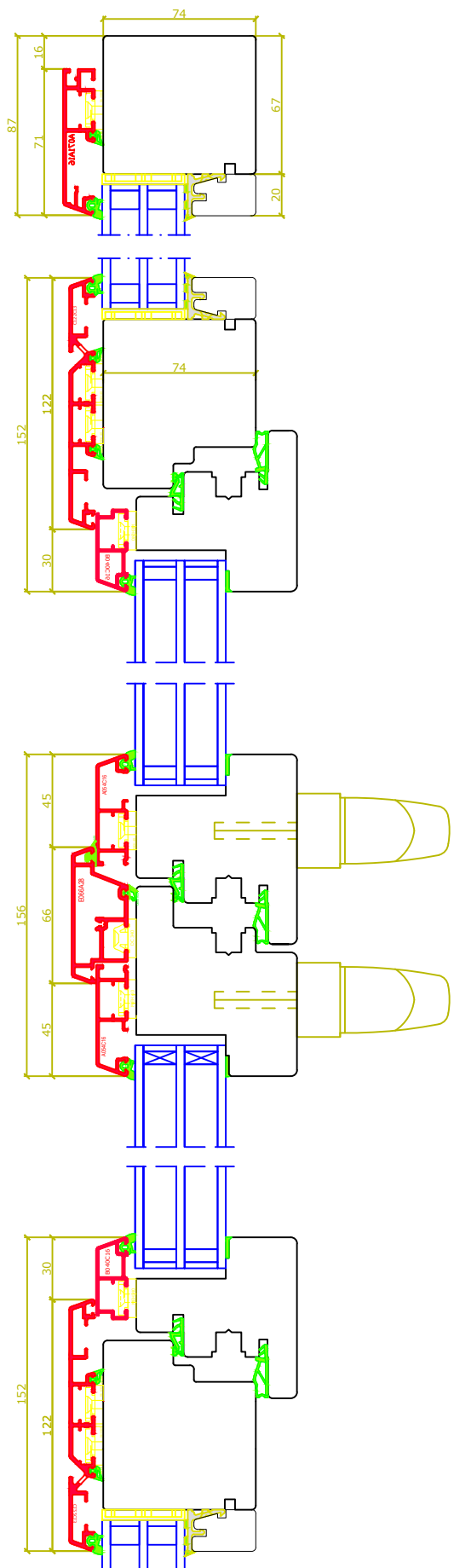
# Layout 41: Parallel slide, type A (horizontal view)




|      |            |                  |               |  |  |                           |   |
|------|------------|------------------|---------------|--|--|---------------------------|---|
|      |            |                  | CLIENT        |  |  |                           |  |
|      |            |                  | PROJECT       |  |  |                           |   |
|      |            |                  | DRAWING TITLE |  | Parallel slide, type A (horizontal view) |                           | 7/8 Beaconsfield Street, Fyshwick   |
|      |            |                  | DRAWN         |  | Doepfner                                 | CHECKED BY                | S.WALZ  |
|      |            |                  | SCALE         |  | SHT.SIZE                                 | DRAWING NO.               | REV.  |
| 0    | 25/03/2024 | RELEASE          | SCALE         |  | A4                                       | Economy IV74/78 Layout 41 | 0   |
| REV. | DATE       | DETAILS & STATUS | NTS           |  |  |                           | Email: sales@laros.com.au<br>Web: www.laros.com.au                                    |



**Layout 42: Parallel slide, type C (horizontal view)**



|      |            |                  |  |               |  |                                  |        |   |
|------|------------|------------------|--|---------------|--|----------------------------------|--------|---|
|      |            |                  |  | CLIENT        |  |                                  |        |  |
|      |            |                  |  | PROJECT       |  |                                  |        |   |
|      |            |                  |  | DRAWING TITLE | Parallel slide, Type C (horizontal view) |                                  |        | 7/8 Beaconsfield Street, Fyshwick   |
|      |            |                  |  | DRAWN         | Doepfner                                 | CHECKED BY                       | S.WALZ | ACT. 2609. Ph. (02) 6160 7777.  |
| 0    | 25/03/2024 | RELEASE          |  | SCALE         | SHT.SIZE                                 | DRAWING NO.                      | REV.   | Email: sales@laros.com.au   |
| REV. | DATE       | DETAILS & STATUS |  | NTS           | A4                                       | <b>Economy IV74/78 Layout 42</b> | 0      | Web: www.laros.com.au   |