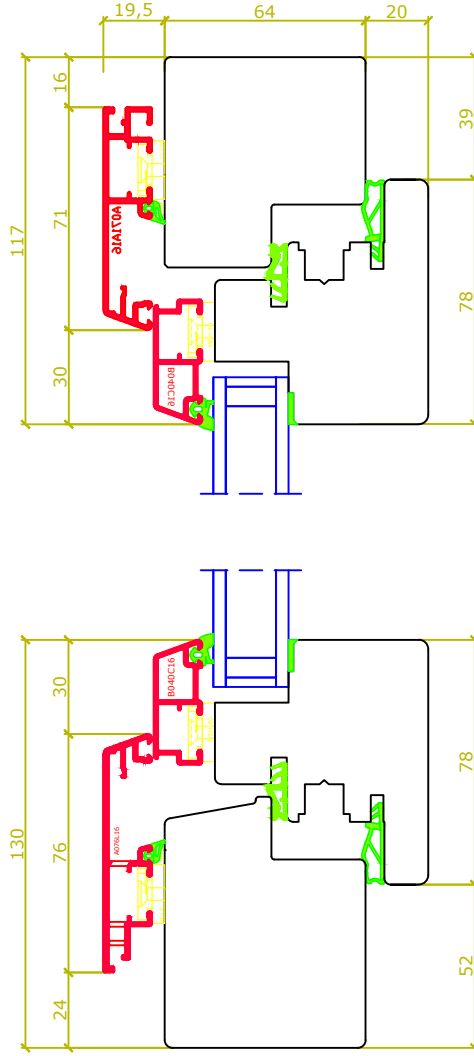
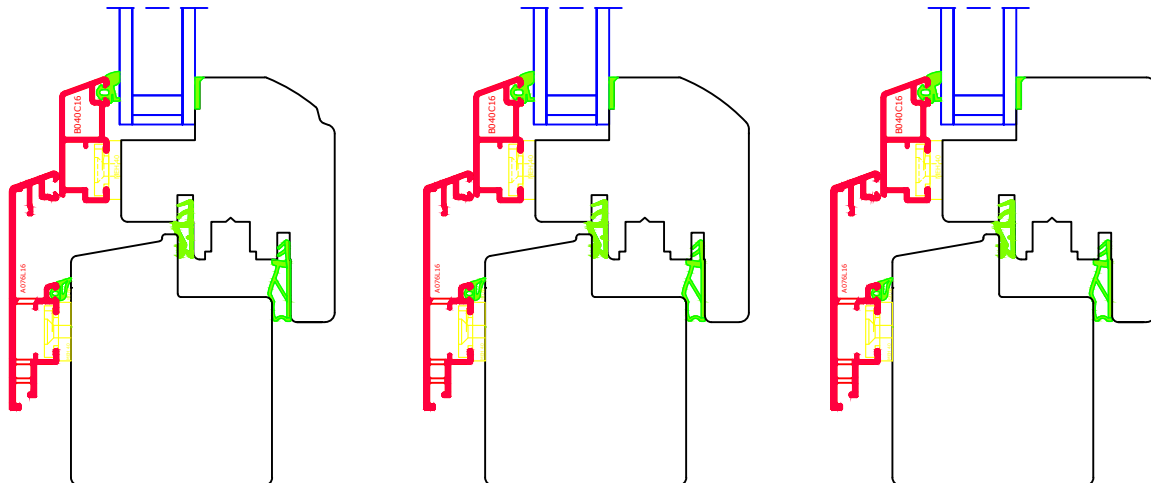
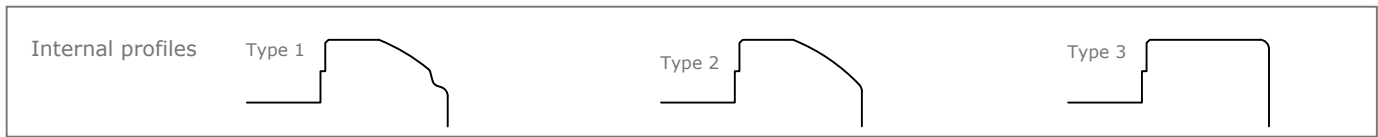
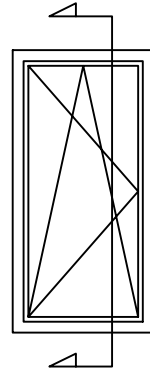


Layout 1: Variants for alu cladding, internal profile



Timber overhang jambs and top:
16mm, 4mm
Timber overhang bottom:
24mm, 17mm
Variable in smaller steps by
changing timber width



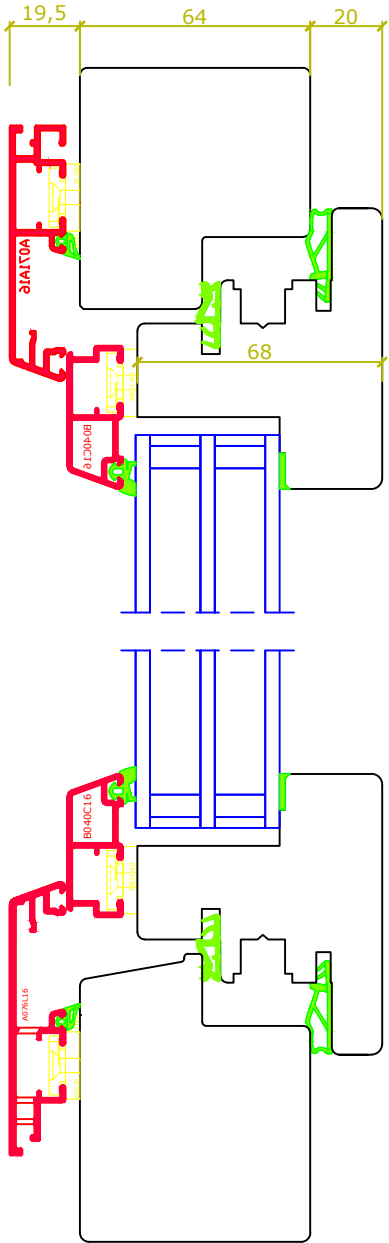
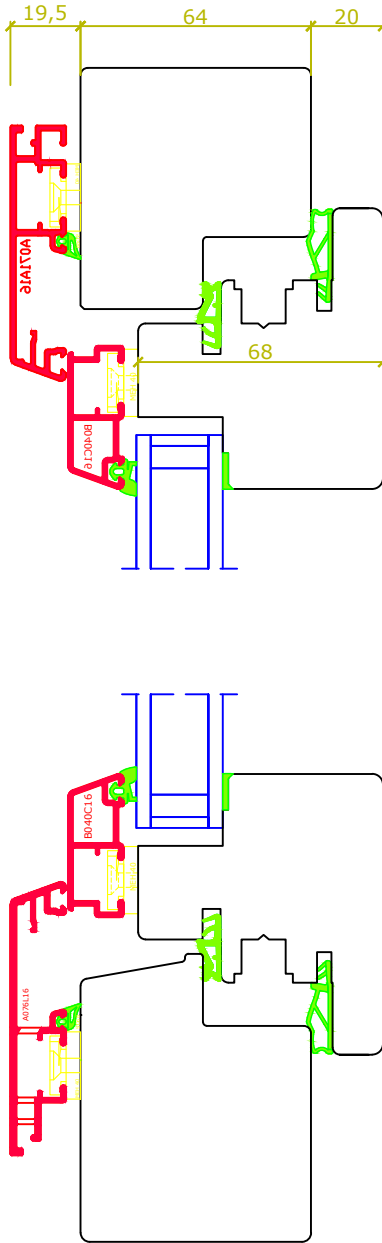
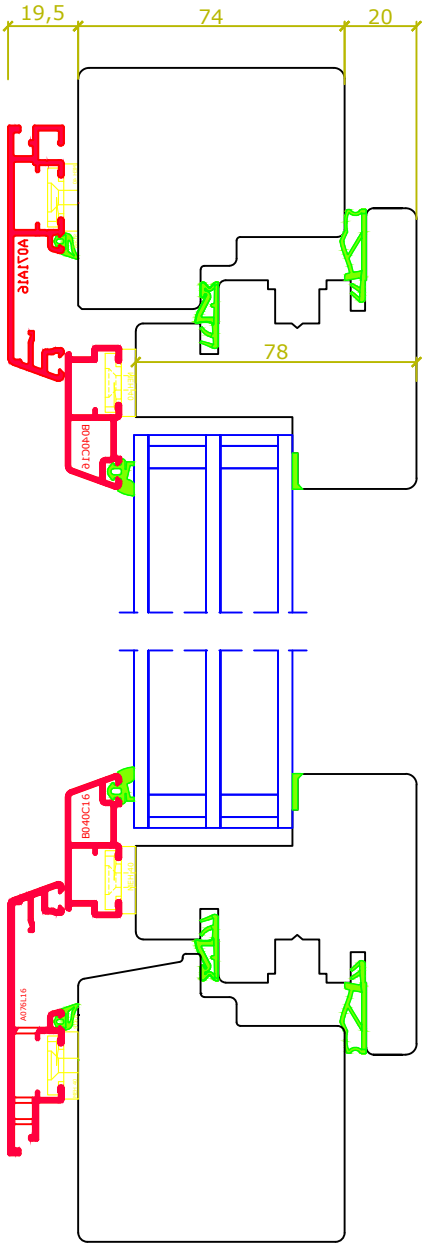
				CLIENT				
				PROJECT				
				DRAWING TITLE	Variants for alu cladding, internal profile			7/8 Beaconsfield Street, Fyshwick
				DRAWN	Doepfner	CHECKED BY	S.WALZ	ACT. 2609. Ph. (02) 6160 7777.
0	25/03/2024	RELEASE		SCALE	SHT.SIZE	DRAWING NO.	REV.	Email: sales@laros.com.au
REV.	DATE	DETAILS & STATUS		NTS	A4	Economy IV64/68 Layout 1	0	Web: www.laros.com.au



Layout 2: IV 74/78 (triple glazed) vs IV 64/68 (double/triple glazed)

SLIM 1 - 74/78

SLIM 1 - 64/68

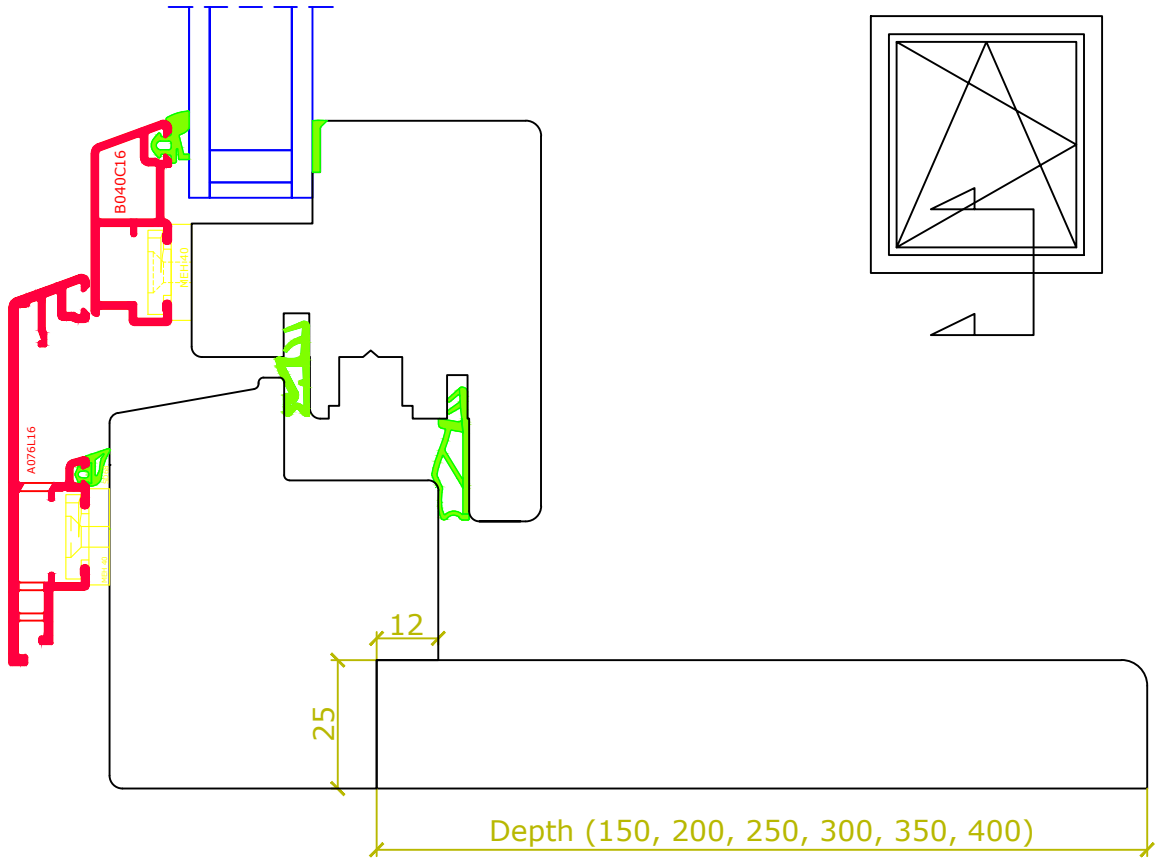


System IV74/78 (triple glazed)
 Glazing thickness:
 Openable: max 53 mm
 Fixed: max 49 mm

System IV64/68 (double/triple glazed)
 Glazing thickness:
 Openable: max 43 mm
 Fixed: max 39mm

				CLIENT				
				PROJECT				
				DRAWING TITLE	IV 74/78 (triple) vs IV 64/68 (double/triple)			7/8 Beaconsfield Street, Fyshwick
				DRAWN	Doepfner	CHECKED BY	S.WALZ	ACT. 2609. Ph. (02) 6160 7777.
0	25/03/2024	RELEASE		SCALE	SHT.SIZE	DRAWING NO.	REV.	Email: sales@laros.com.au
REV.	DATE	DETAILS & STATUS		NTS	A4	Economy IV64/68 Layout 2	0	Web: www.laros.com.au

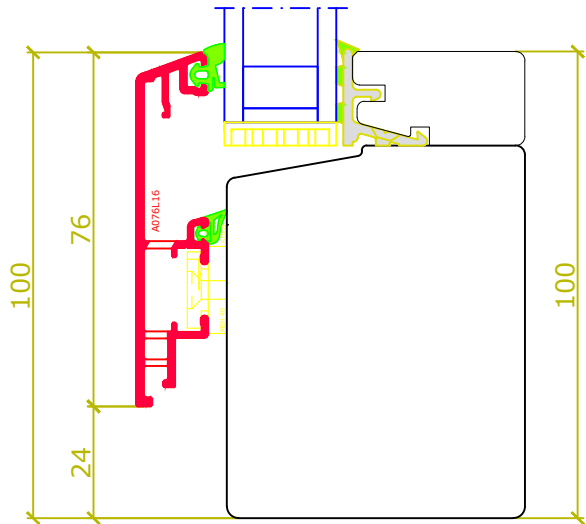
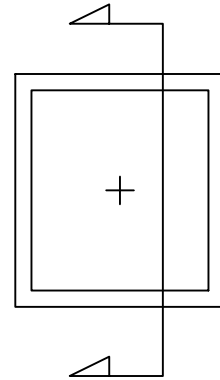
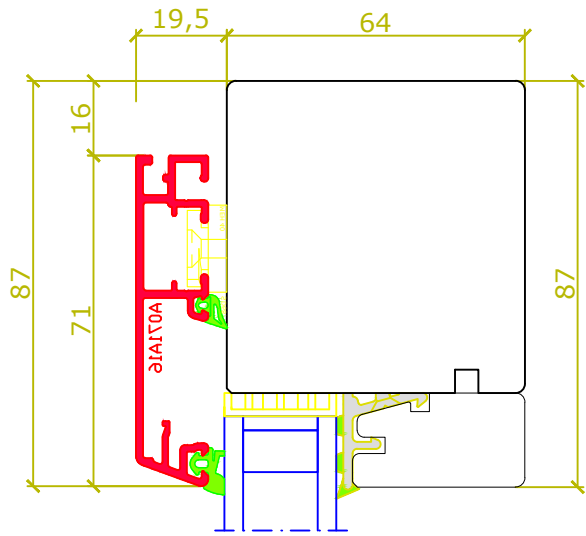
Layout 5: Internal timber sills




			CLIENT						
			PROJECT						
			DRAWING TITLE	Internal timber sills			7/8 Beaconsfield Street, Fyshwick		
			DRAWN	Doepfner	CHECKED BY	S.WALZ	ACT. 2609. Ph. (02) 6160 7777.		
0	25/03/2024	RELEASE	SCALE	SHT.SIZE	DRAWING NO.		REV.	Email: sales@laros.com.au	
REV.	DATE	DETAILS & STATUS	NTS	A4	Economy IV64/68 Layout 5		0	Web: www.laros.com.au	



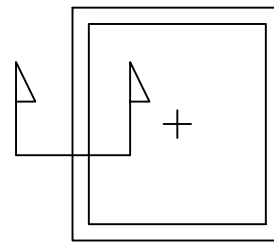
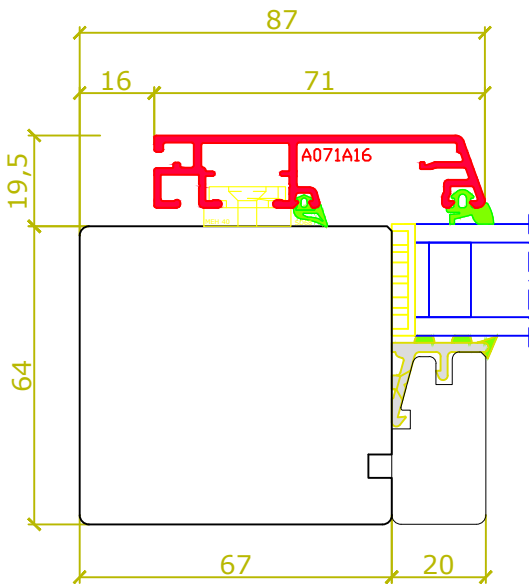
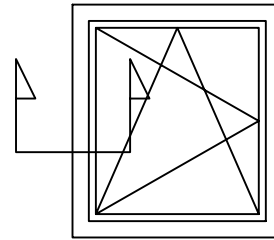
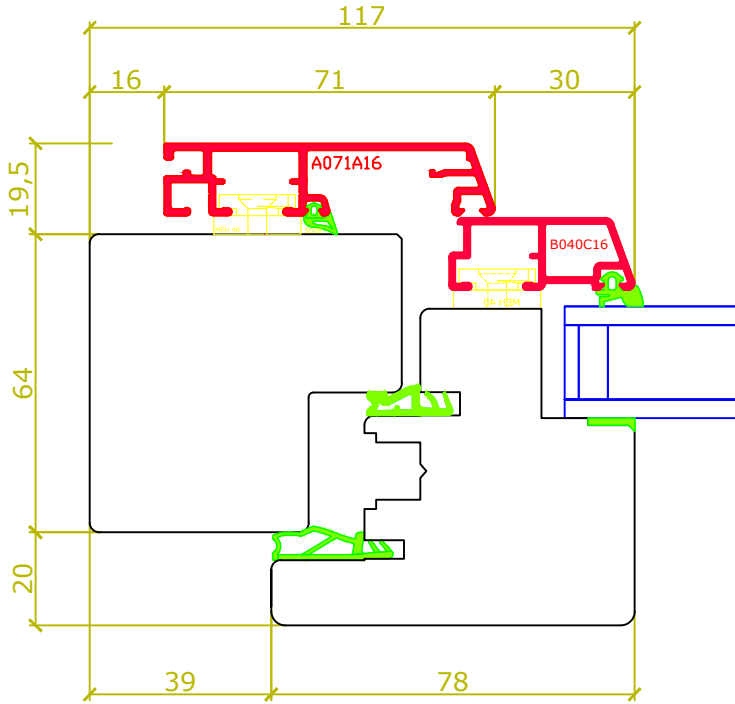
Layout 6: Fixed window



Glass replacement from inside by removing the glazing beads

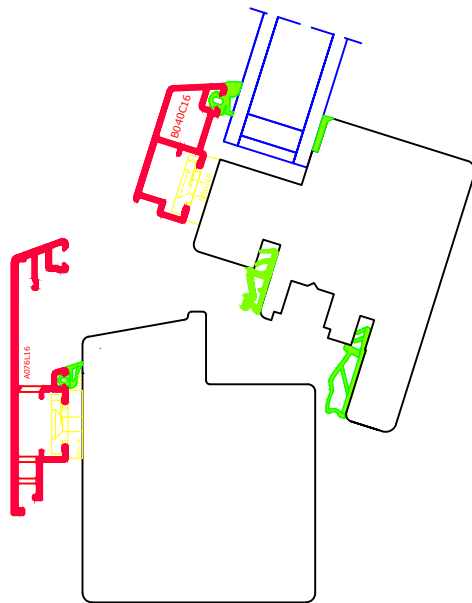
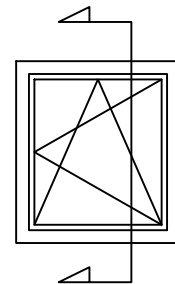
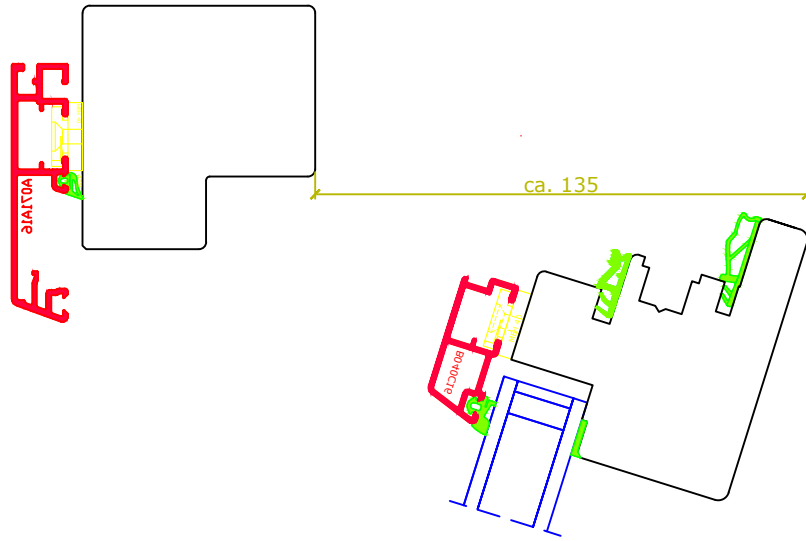
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					PROJECT					
					DRAWING TITLE	Fixed window				7/8 Beaconsfield Street, Fyshwick
					DRAWN	Doepfner	CHECKED BY	S.WALZ		ACT. 2609. Ph. (02) 6160 7777.
0	25/03/2024	RELEASE			SCALE	SHT.SIZE	DRAWING NO.	REV.		Email: sales@laros.com.au
REV.	DATE	DETAILS & STATUS			NTS	A4	Economy IV64/68 Layout 6	0		Web: www.laros.com.au


Layout 7: Jamb Tilt&turn and Fixed window



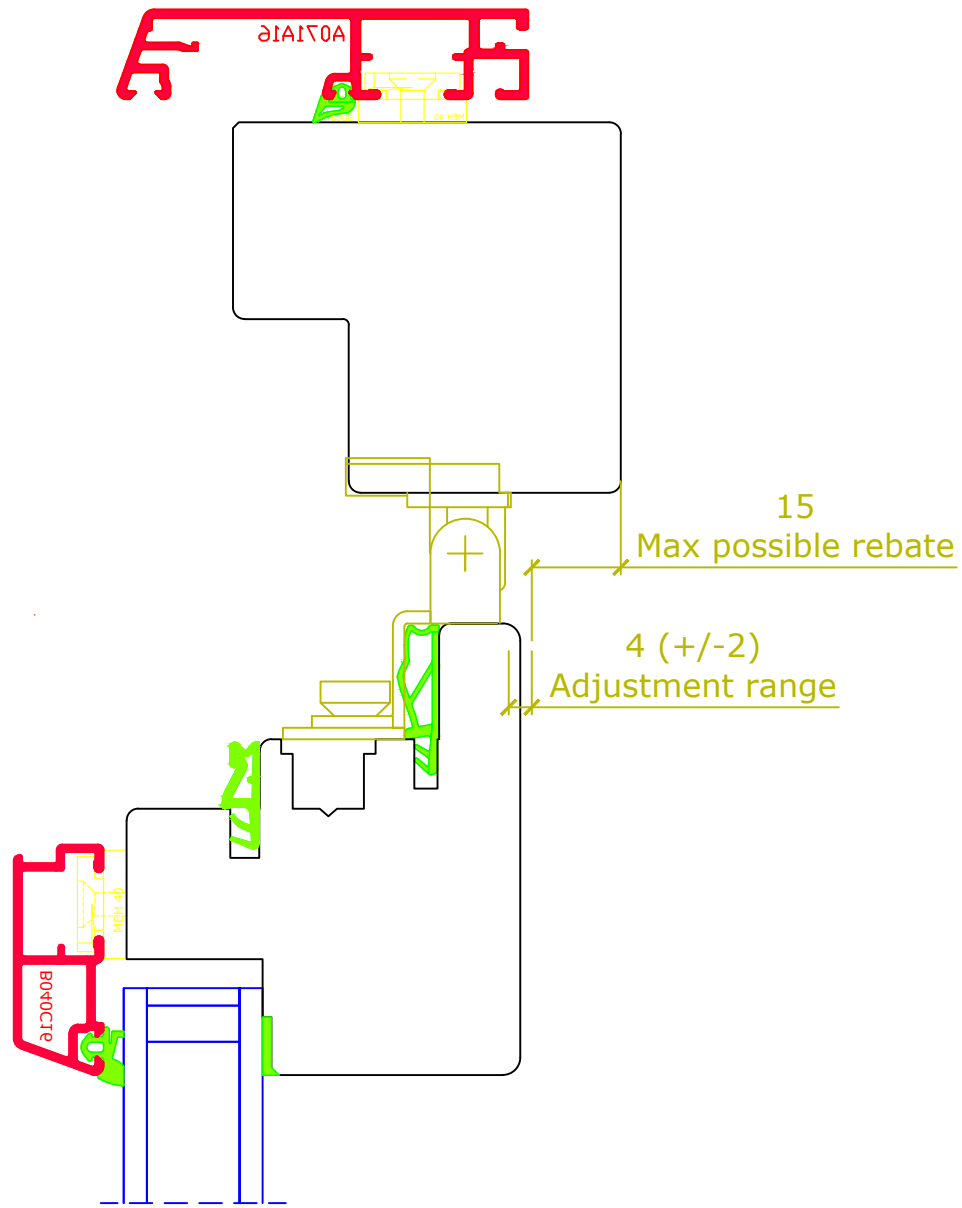
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			DRAWN		Doepfner	CHECKED BY	S.WALZ
			SCALE		SHT.SIZE	DRAWING NO.	REV.
0	25/03/2024	RELEASE	NTS	A4	Economy IV64/68 Layout 7		0
REV.	DATE	DETAILS & STATUS					Email: sales@laros.com.au
							Web: www.laros.com.au

Layout 9: Tilted window, space requirement at top



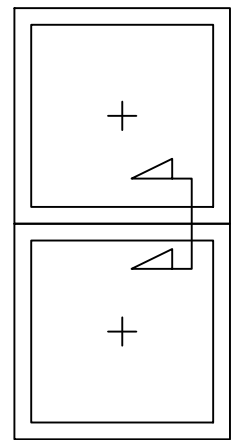
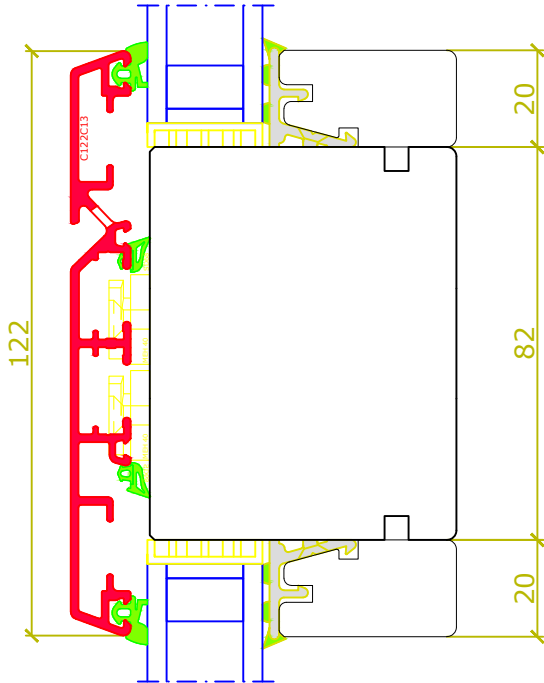
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				DRAWING TITLE	Tilted window, space requirement at top			7/8 Beaconsfield Street, Fyshwick
				DRAWN	Doepfner	CHECKED BY	S.WALZ	ACT. 2609. Ph. (02) 6160 7777.
0	25/03/2024	RELEASE		SCALE	SHT.SIZE	DRAWING NO.	REV.	Email: sales@laros.com.au
REV.	DATE	DETAILS & STATUS		NTS	A4	Economy IV64/68 Layout 9	0	Web: www.laros.com.au


Layout 10: Maximum possible rebate on jamb for 90° opening



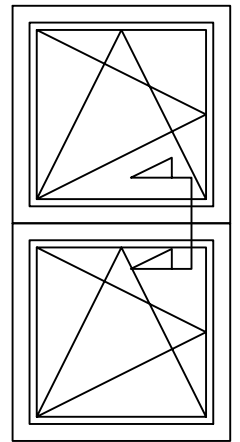
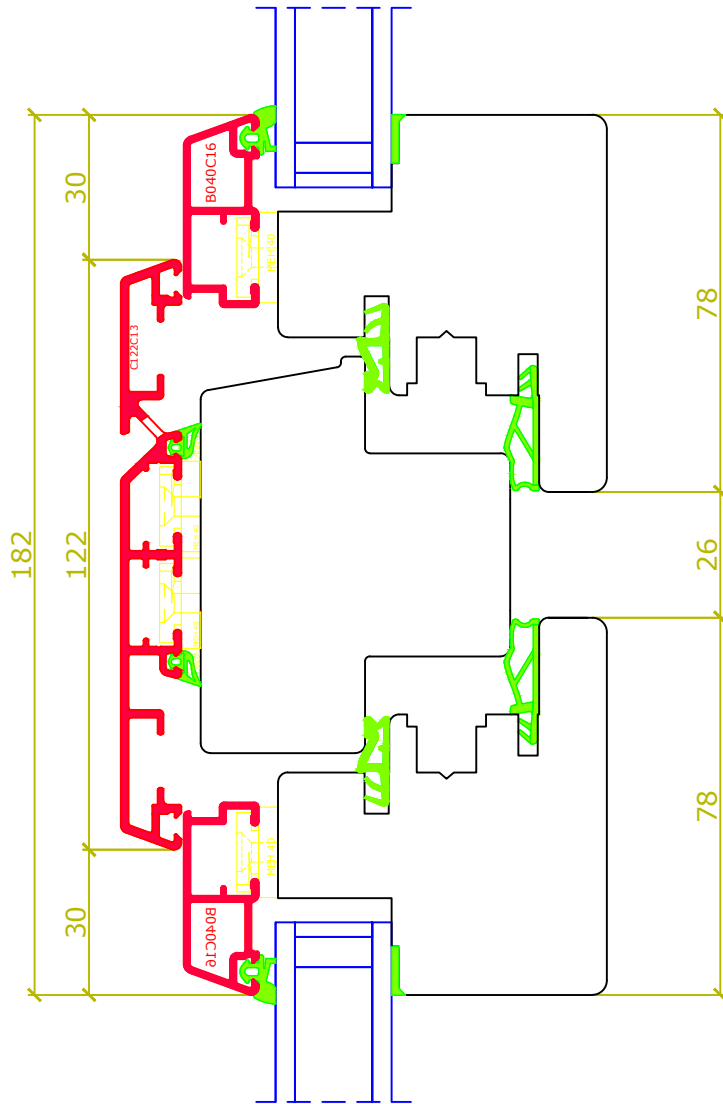
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			PROJECT				
			DRAWING TITLE		Max possible rebate on jamb for 90 degree opening		7/8 Beaconsfield Street, Fyshwick
			DRAWN		Doepfner	CHECKED BY	S.WALZ
			SCALE		SHT.SIZE	DRAWING NO.	REV.
0	25/03/2024	RELEASE	NTS	A4	Economy IV64/68 Layout 10		0
REV.	DATE	DETAILS & STATUS					Email: sales@laros.com.au Web: www.laros.com.au


Layout 15: Transom between two fixed windows



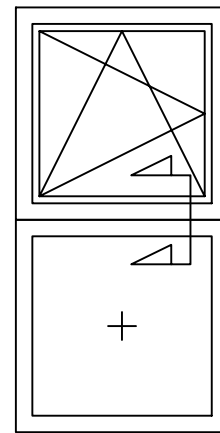
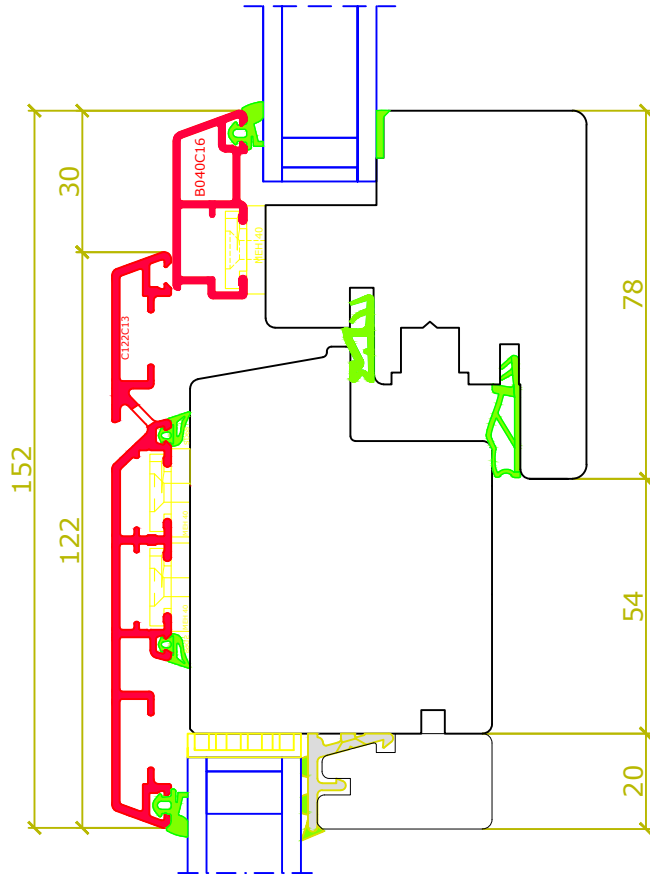
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			DRAWN	Doepfner	CHECKED BY	S.WALZ
0	25/03/2024	RELEASE	SCALE	SHT.SIZE	DRAWING NO.	REV.
REV.	DATE	DETAILS & STATUS	NTS	A4	Economy IV64/68 Layout 15	0
						Email: sales@laros.com.au
						Web: www.laros.com.au


Layout 16: Transom with tilt&turn at top and bottom



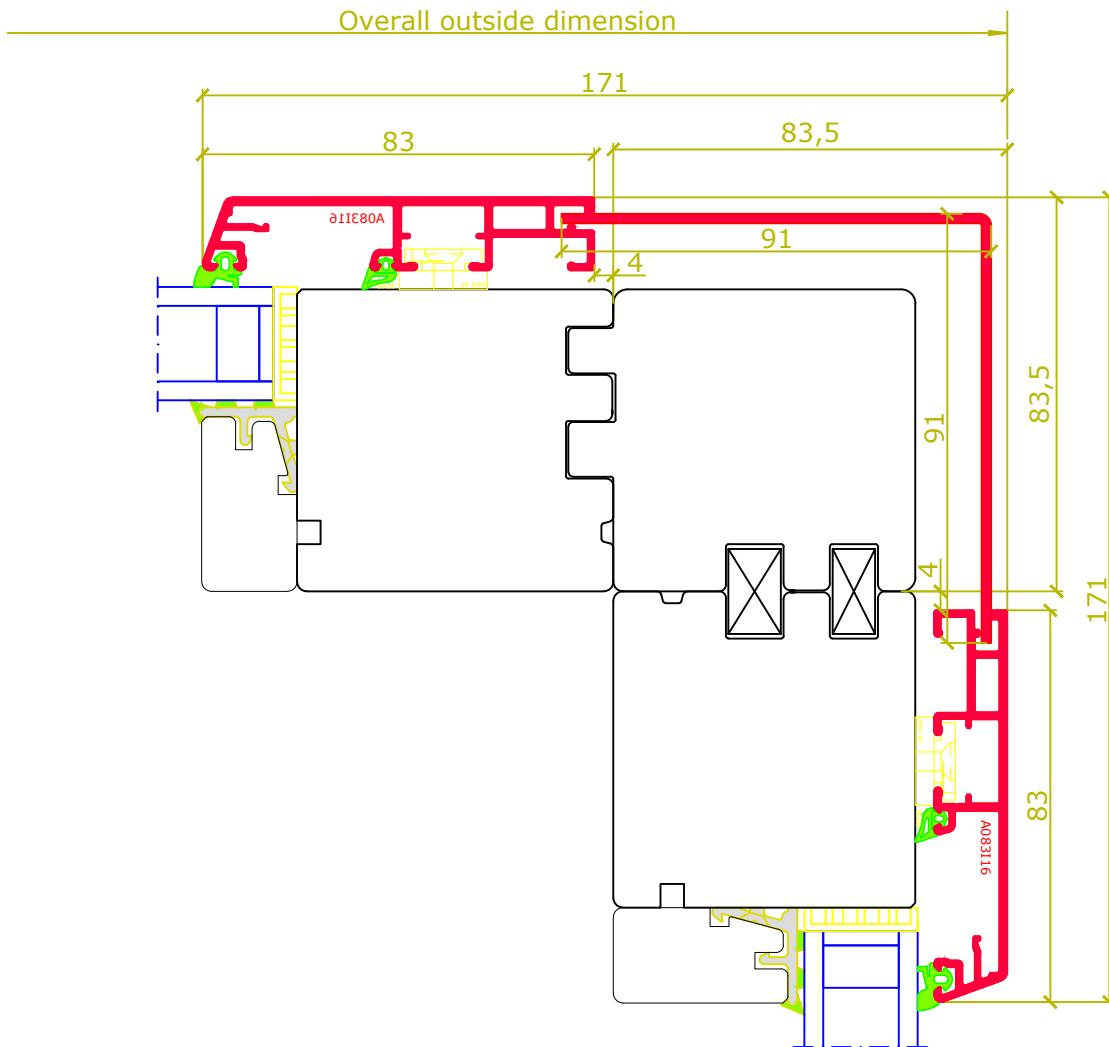
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				PROJECT					
				DRAWING TITLE	Transom with tilt&turn at top and bottom			7/8 Beaconsfield Street, Fyshwick	
				DRAWN	Doepfner	CHECKED BY	S.WALZ	ACT. 2609. Ph. (02) 6160 7777.	
0	25/03/2024	RELEASE		SCALE	SHT.SIZE	DRAWING NO.	REV.	Email: sales@laros.com.au	
REV.	DATE	DETAILS & STATUS		NTS	A4	Economy IV64/68 Layout 16	0	Web: www.laros.com.au	

Layout 18: Transom with tilt&turn at top and fixed at bottom




			CLIENT			
			PROJECT			
			DRAWING TITLE	Transom with tilt&turn at top and fixed at bottom		7/8 Beaconsfield Street, Fyshwick
			DRAWN	Doepfner	CHECKED BY	S.WALZ
0	25/03/2024	RELEASE	SCALE	SHT.SIZE	DRAWING NO.	REV.
REV.	DATE	DETAILS & STATUS	NTS	A4	Economy IV64/68 Layout 18	0
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						Web: www.laros.com.au

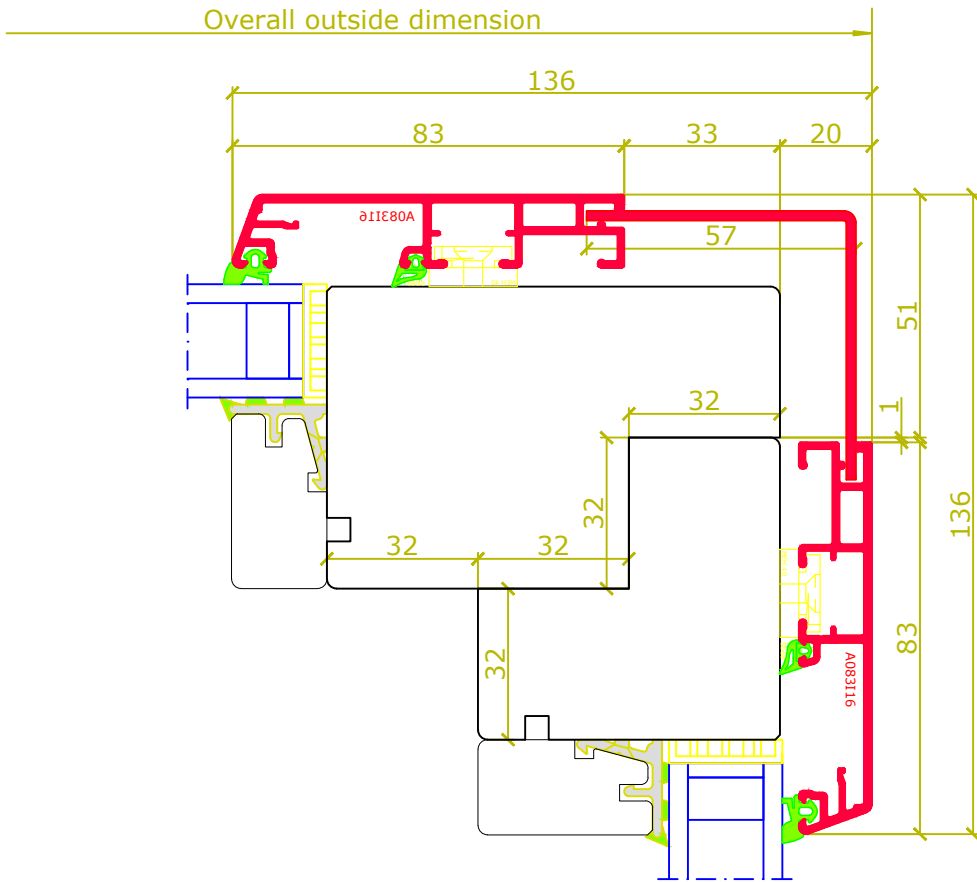
Layout 19: Corner with separate post




Please note: post is not load bearing

			CLIENT				
			PROJECT				
			DRAWING TITLE		Corner with separate post		7/8 Beaconsfield Street, Fyshwick
			DRAWN		Doepfner	CHECKED BY	S.WALZ
0	25/03/2024	RELEASE	SCALE	SHT.SIZE	DRAWING NO.		REV.
REV.	DATE	DETAILS & STATUS	NTS	A4	Economy IV64/68 Layout 19		0
							Email: sales@laros.com.au
							Web: www.laros.com.au

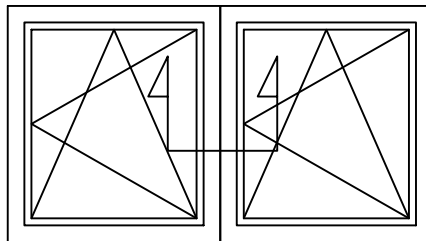
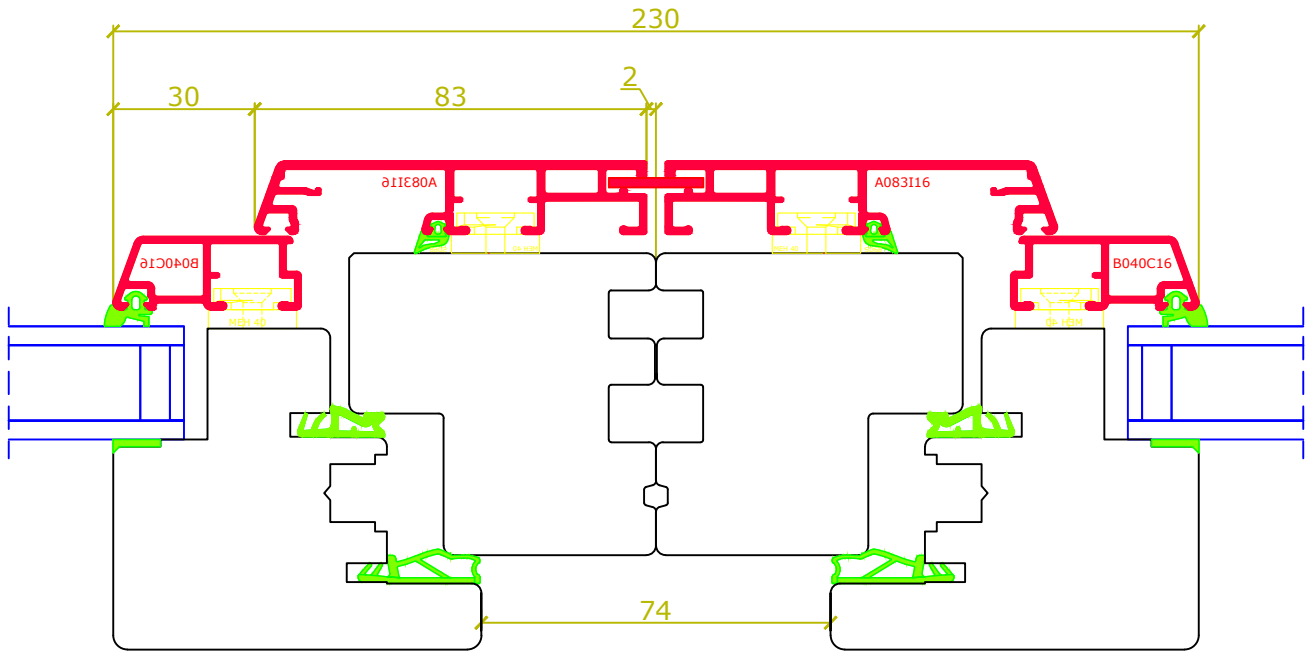
Layout 20: Corner with integrated post




Please note: post is not load bearing

			CLIENT				
			PROJECT				
			DRAWING TITLE		Corner with integrated post		7/8 Beaconsfield Street, Fyshwick
			DRAWN		Doepfner	CHECKED BY	S.WALZ
0	25/03/2024	RELEASE	SCALE	SHT.SIZE	DRAWING NO.		REV.
REV.	DATE	DETAILS & STATUS	NTS	A4	Economy IV64/68 Layout 20		0
							Email: sales@laros.com.au
							Web: www.laros.com.au

Layout 23: Horizontal coupling on site

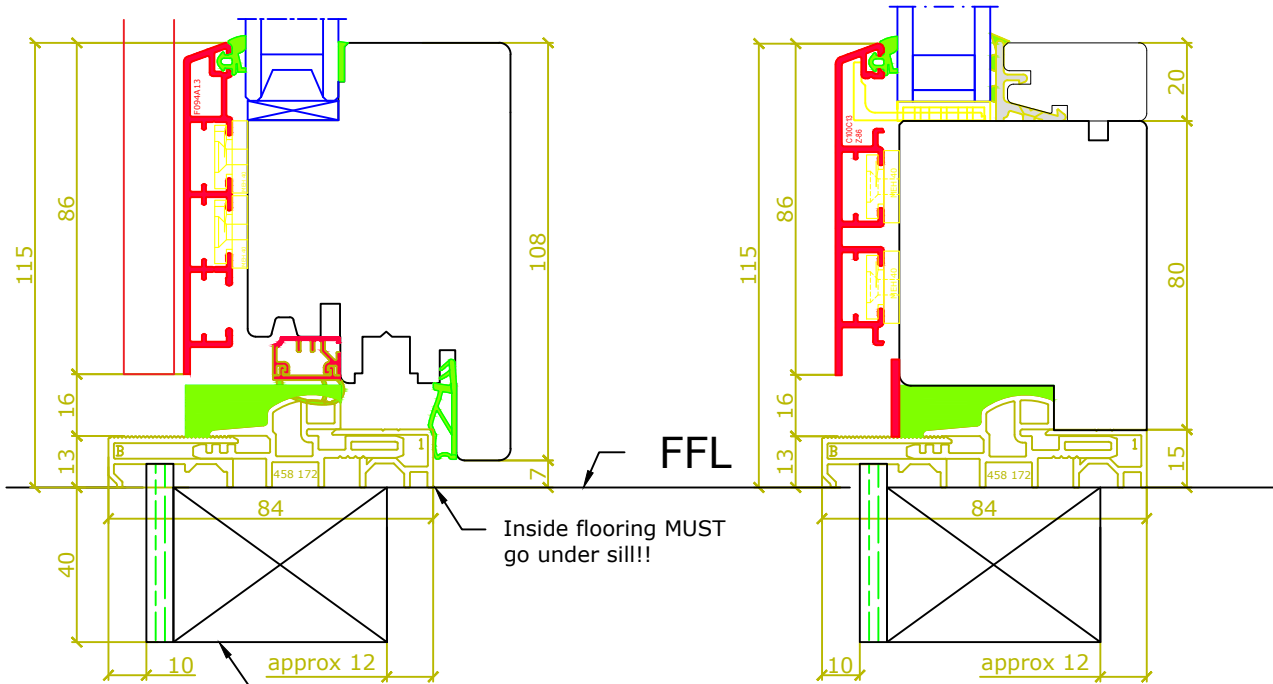
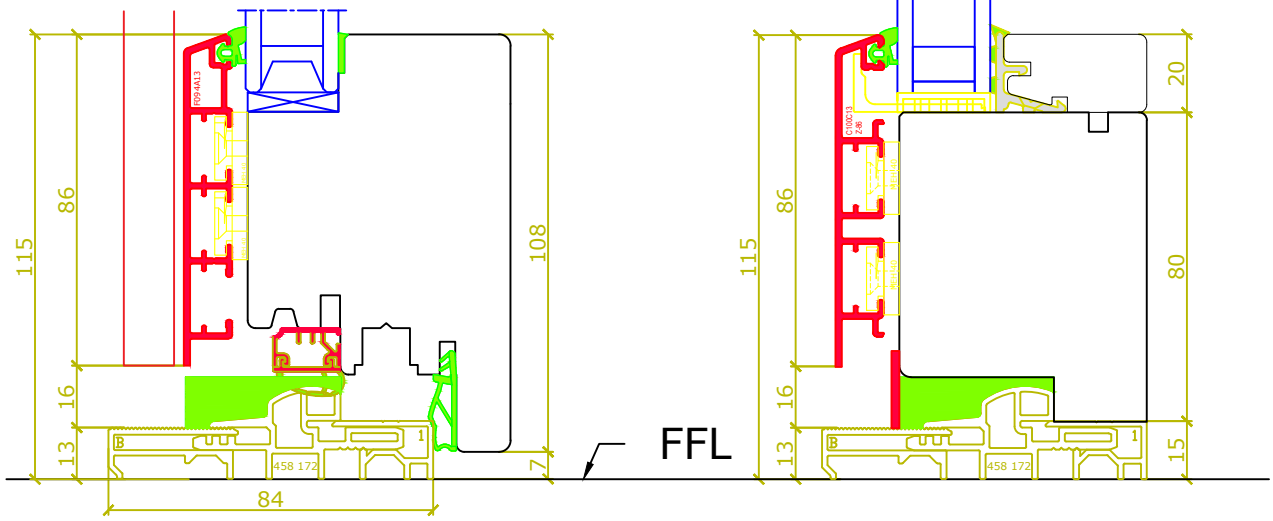


			CLIENT			
			PROJECT			
			DRAWING TITLE	Horizontal coupling on site		7/8 Beaconsfield Street, Fyshwick
			DRAWN	Doepfner	CHECKED BY	S.WALZ
0	25/03/2024	RELEASE	SCALE	SHT.SIZE	DRAWING NO.	REV.
REV.	DATE	DETAILS & STATUS	NTS	A4	Economy IV64/68 Layout 23	0
						Email: sales@laros.com.au
						Web: www.laros.com.au

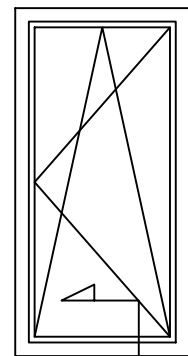
Layout 27: MACO Transit sill (openable and fixed)

Openable section

Fixed section

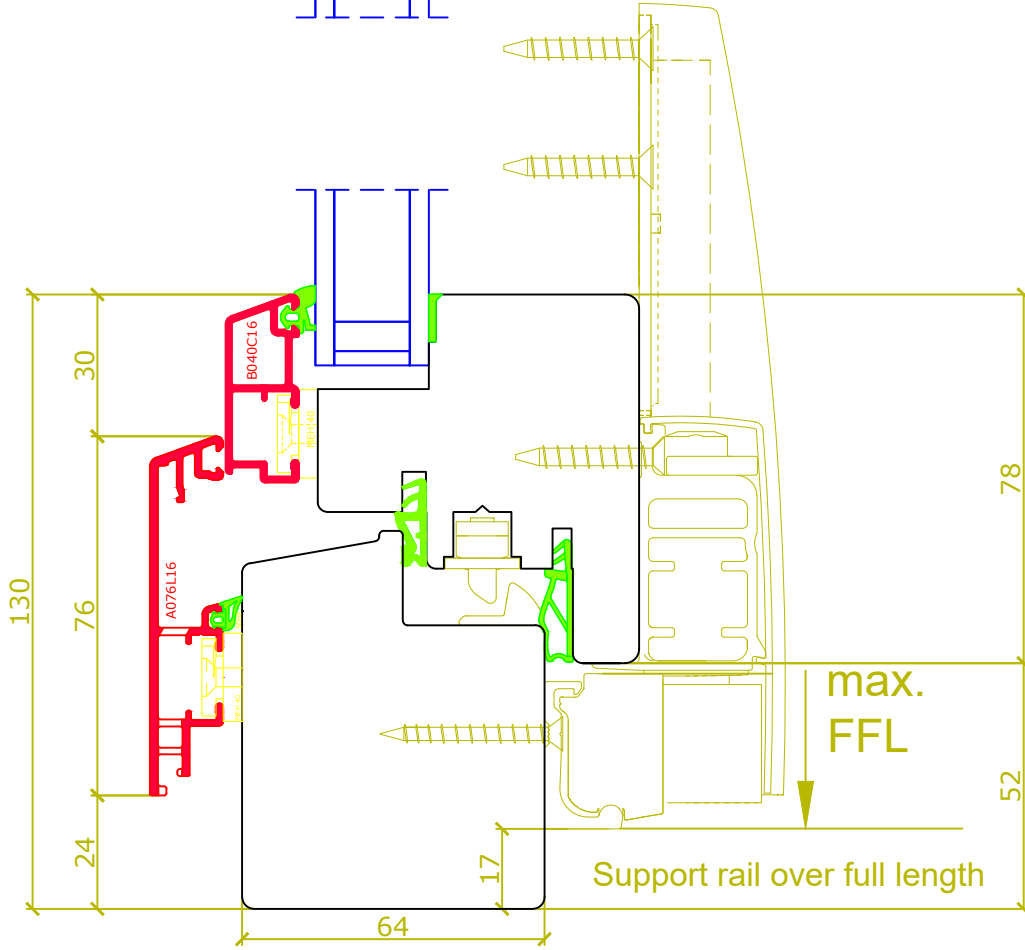
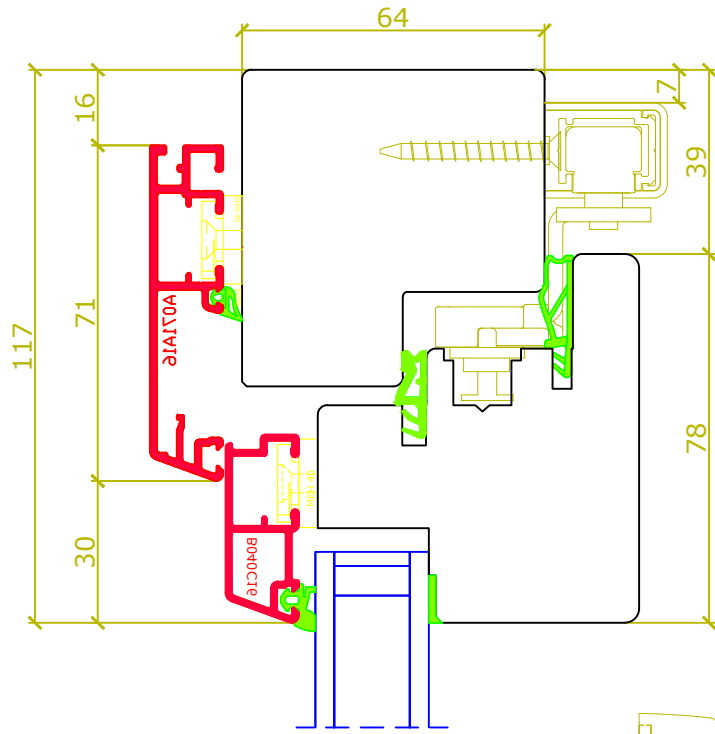



Depending on customer preference, the sill may be delivered with a frame extension (thermal break, prevention to keep sill from warping). This frame extension is to be fully recessed below FFL and therefore usually needs a rebate in the concrete slab or timber subfloor.



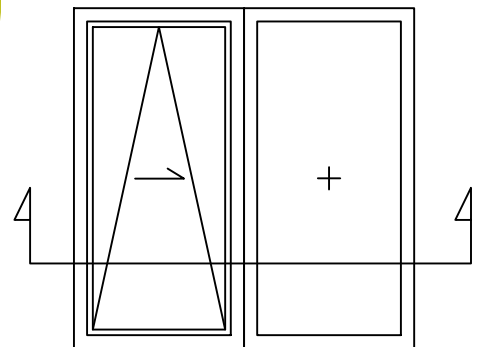
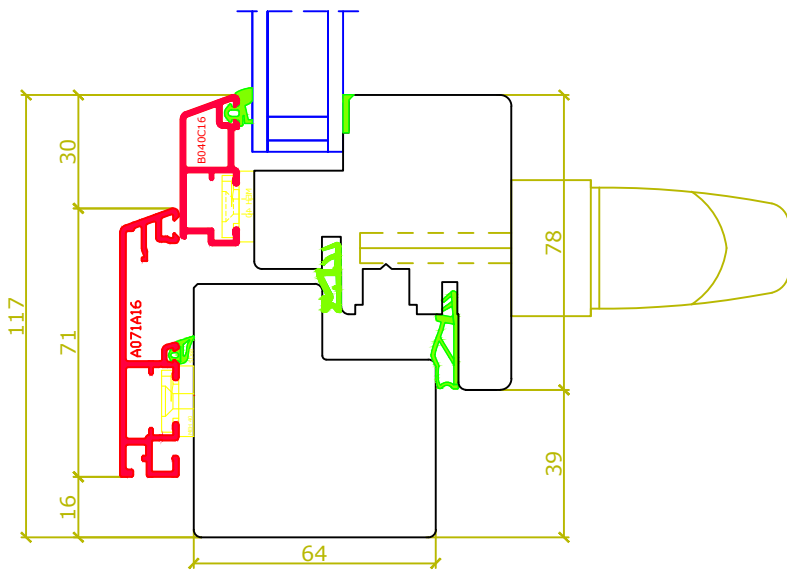
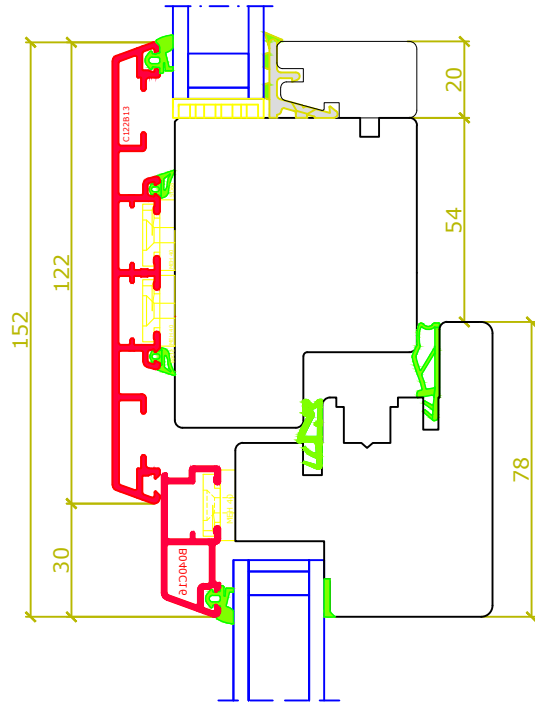
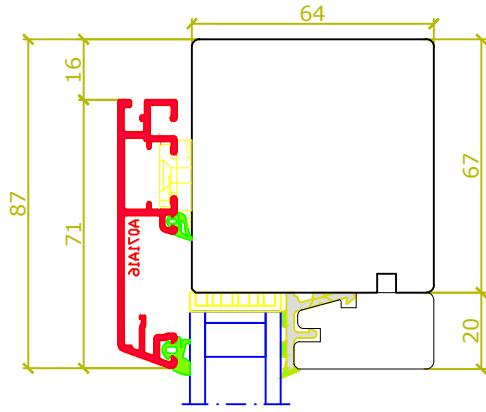
				CLIENT					
				PROJECT					
				DRAWING TITLE	Vertical coupling on site				7/8 Beaconsfield Street, Fyshwick
				DRAWN	Doepfner	CHECKED BY	S.WALZ		ACT. 2609. Ph. (02) 6160 7777.
0	25/03/2024	RELEASE		SCALE	SHT.SIZE	DRAWING NO.	REV.		Email: sales@laros.com.au
REV.	DATE	DETAILS & STATUS		NTS	A4	Economy IV64/68 Layout 27	0		Web: www.laros.com.au


Layout 40: Parallel slide (vertical view)



			CLIENT					
			PROJECT					
			DRAWING TITLE		Parallel slide (vertical view)		7/8 Beaconsfield Street, Fyshwick	
			DRAWN		Doepfner	CHECKED BY	S.WALZ	ACT. 2609. Ph. (02) 6160 7777.
0	25/03/2024	RELEASE	SCALE	SHT.SIZE	DRAWING NO.		REV.	Email: sales@laros.com.au
REV.	DATE	DETAILS & STATUS	NTS	A4	Economy IV64/68 Layout 40		0	Web: www.laros.com.au

Layout 41: Parallel slide, type A (horizontal view)



				CLIENT				
				PROJECT				
				DRAWING TITLE	Parallel slide, type A (horizontal view)			7/8 Beaconsfield Street, Fyshwick
				DRAWN	Doepfner	CHECKED BY	S.WALZ	ACT. 2609. Ph. (02) 6160 7777.
0	25/03/2024	RELEASE		SCALE	SHT.SIZE	DRAWING NO.	REV.	Email: sales@laros.com.au
REV.	DATE	DETAILS & STATUS		NTS	A4	Economy IV64/68 Layout 41	0	Web: www.laros.com.au